



Overhead door closers, Floor springs, Rebate door closers, Hold open systems and Door holders









Qualité: G.U certifié avec succès

La norme DIN ISO 9001 définit les exigences à la structure et le mode de travail de l'entreprise et de sa gestion de qualité.

En 1995 le comité AGQS e.V. a certifié l'introduction avec succès d'un système de management de qualité conforme à la norme DIN ISO 9001 dans la Société Gretsch-Unitas GmbH Baubeschläge.
La fabrication de produits de qualité est un but permanent pour G.U.
Le certificat confirme que la coopération interne de la Société – du développement des produits jusqu'à la distribution et le service pour les clients – correspond également à ce but.

Qualität: G.U erfolgreich zertifiziert

DIN ISO 9001
definiert die Anforderungen an die
Struktur und
Arbeitsweise des
Unternehmens und
seines Qualitätsmanagements.

1995 bescheinigte die AGQS e.V. der Gretsch-Unitas GmbH Baubeschläge die erfolgreiche Einführung eines Qualitätssicherungssystems entsprechend DIN ISO 9001. Die Herstellung von Qualitätsprodukten ist für G.U ein beständiges Anliegen. Die Zertifizierung bestätigt, dass auch die betriebsinternen Abläufe – von der Entwicklung bis zum Vertrieb und Kundenservice – mit diesem Anliegen übereinstimmen.

Quality:

G.U successfully certified

First certification

This Certificate is valid until

DIN ISO 9001 defines the requirements to structure and working methods of the enterprise and its quality management.

Velbert, 28.04.2000

01/1995

04/2003

AGQS-ZU-035-00-01

In 1995 the committee AGQS e.V. has certified the successful introduction of a quality management system according to DIN ISO 9001 in the company Gretsch-Unitas GmbH Baubeschläge.

The production of quality hardware is a permanent concern for G.U. The certificate confirms that the internal cooperation of the company – from product development to distribution and customer's service – also corresponds to this concern.





Door closers

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Product Information – Door closers





According to the liability of manufacturers for their products as defined in the German "Law of Product Liability" (§4 ProdHaftG), the following information on door closers and floor springs for side hung doors must be considered.

Non-observance by customers releases the manufacturer from his product liablility.

1. Product information and application in accordance with the regulations

Door closers and floor springs are designed to close side hung doors after their manual opening.

The closing is hydraulically damped, the closing speed is adjustable. The required latching force depends on the sash widths and weights and is determined by EN 1154.

In the case of door closers and floor springs not standardized and/ or applications other than defined, the specifications of the manufacturer are to be considered.

Door closers and floor springs are applied on installed side hung doors of metal, timber, PVC, glass or combinations of these

For smoke and fire rated doors type of mounting and position are exactly prescribed. Any deviation in application is not in accordance with the regulations.

The application of door closers and floor springs in accordance with the regulations requires perpendicularly installed and smooth-running doors with correctly mounted door closers or floor springs. Their mounting and adjustment must be carried out expertly following the instructions of the manufacturer. With unfavourable local conditions (e.g. effect of wind), door closers with a high closing force must be used. Especially on side hung doors opening outwards, door closers with backcheck should be used. Without limiting the opening angle of the door, back check provides for the protection of persons, door components, adjacent walls and objects.

A fixed open position of side hung doors can only be achieved with additional fittings or with integrated constructional components. For fire rated doors, facilities must be licenced by the German Institute of Building Technology (the proof of suitability of the door must be considered).

For damp rooms, for unprotected external mounting and for the use in an environment with aggressive air components causing corrosion, as well as for doors exposed to extremely high or low temperatures, door closers in special design are required. Floor boxes for floor springs must be protected against soiling. If floor springs are exposed to ingress of water, e.g. in damp rooms or on entrance doors without protection against rain, the space between the floor box and floor spring body must be filled with a suitable sealing compound.

Before installing and operating door closers and floor springs including additional equipment, it is necessary to observe prevailing national or regional regulations.

2. Misuse

Misuse – that is the application of door closers for side hung doors not in accordance with the regulations – exists,

- when door closers and floor springs are used for another purpose than closing doors
- when the size of the door closer chosen does not correspond to the recommendations of the manufacturer
- when mounting and/or adjusting were effected incorrectly or inexpertly
- when obstacles in the closing area interfere with the closing
- when door hinges interfere with the closing because they are not aligned or running smoothly
- when the door leaf touches the floor
- when the door is stuck in the frame
- when closing is obstructed by gaskets, wedges etc.
- when someone grasps between frame and door leaf (danger of
- when beyond the qualities confirmed by the manufacturer correct functioning is expected under extreme conditions such as storm or extraordinary high or low pressure acting on the

 when door closers or floor springs not tested to DIN are used on fire rated doors

3. Liability

The respective entire hardware set may only consist of G.U/BKS hardware components. In the case of inappropriately assembled hardware, and/or in case of non original accessory components and/or non factory-approved accessory components, no liability is

For professional assembly G.U/BKS working drawings and mounting instructions are to be consulted.

4. Product specification

Unless described in detail in catalogues, brochures, instructions etc., special product specifications must be discussed with the manufacturer and approved by him.

The following standards apply:
DIN 18 263 part 1and EN 1154 "Door closers with hydraulic damping". EN 1155 "Hold open devices" and EN 1158 "Door leaf coordinators".

5. Maintenance and care

Components of door closers and floor springs relevant to security must be regularly checked for tight fit and wear. Fixing screws must be tightened up, defect parts must be exchanged. Moreover, the following works have to be carried out at least once a year depending on type and purpose of the side hung door:

- All moving parts must be greased.
- The settings of the door closer (e.g. closing speed) must be checked.
- The door must be checked for smooth running.
- Door closers with special functions (hold open devices, hold open systems) all legal controls and maintenance procedures must be carried out.
- Door closers and/or defective components must be replaced immediately, if their correct function is no longer provided.
- For maintenance works only lubricants and cleaning detergents must be used which do not contain corrosive or destructive components.

6. Duty to inform and to instruct

In order to comply with the duty to inform and to instruct, planners, special trade, manufacturers, builders and users may consult the following material:

- Catalogues, brochures
- Specification clauses, quotation documents
- Mounting instructions, installation drawings, instructions for
- EN 1154 (exclusive distribution by Beuth-Verlag GmbH, Berlin)
- Consulting field service

For the correct use, the reliable function and the maintenance and care of door closers and floor springs on side hung doors it is necessary that

- architects and planners should obtain and observe the required product information.
- authorized dealers should observe product information and indications in price lists, and above all order all instructions and pass them on to the installers.
- installers should obtain all product information, special instructions for use and maintenance and pass them on to customers and users.

The user must be informed of acceptance tests for hold open devices or hold open systems prescribed by the law.









Advantages

- Identical borehole pattern for sizes 3 and 4.
- Closing force adjustable by moving the closer body and turning the arm bearing upside down.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors.
- Valve adjustment from the side:
 - control of closing speed
 - control of latching power
 Both functions as a standard.
- Smartly shaped casing compact styling.

Application

- The OTS 140 is suitable for side hung timber, PVC and tubular frame aluminium or steel doors.
- Left or right hand use.
- Standard mounting on hinge side, transom mounting opposite to hinge side.

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06 2006-OTS-0002

EN 1154: 1996 + A1: 2002 4 8 4 0 1 4

Range of application

Size 2^* = Door leaf width up to 850 mm Size 3^* = Door leaf width up to 950 mm Size 4^* = Door leaf width up to 1100 mm

Technical description

- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.
- Hydraulic damping of closing action due to continuously adjustable closing speed.
- Latching force adjusted via additional valve.
- Optional integrated hold open function adjustable for door opening angles from approx. 70° to 150°.

Ordering references

OTS 140, sizes 2 – 4	Colour	Order number
Standard arm	silver colour dark bronze white (RAL 9016)	K-17041-00-0-1 K-17041-00-0-5 K-17041-00-0-7
Hold open arm	silver colour dark bronze white (RAL 9016)	K-17042-00-0-1 K-17042-00-0-5 K-17042-00-0-7

^{*} Sizes according to EN 1154









Advantages

- Identical hole pattern for all closer sizes.
- Closing force adjustable by moving the closer body and turning the arm bearing upside down.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors.
- Valve adjustment from the front:
 - control of closing speed
 - control of latching force

Both functions as standard.

- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Smartly shaped casing compact styling.

Application

- Left or right hand use.
- Standard mounting on hinge side, transom mounting opposite to hinge side.



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EN 1154: 1996 + A1: 2002 4 8 4 0 1 4



Range of application

Size 2* = Door leaf width up to 850 mm Size 3* = Door leaf width up to 950 mm

Size 4^* = Door leaf width up to 1100 mm

Technical description

- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.
- Optional integrated hold open function adjustable for door opening angles from approx. 70° to 150°.

Ordering references

OTS 210, sizes 2 – 4	Colour	Order number
Standard arm	silver colour dark bronze white (RAL 9016) black	K-15710-00-0-1 K-15710-00-0-5 K-15710-00-0-7 K-15710-00-0-6
Hold open arm	silver colour dark bronze white (RAL 9016) black	K-15711-00-0-1 K-15711-00-0-5 K-15711-00-0-7 K-15711-00-0-6
Mounting plate with DIN hole pattern (only for sizes 3 and 4)	silver colour dark bronze white (RAL 9016) black	K-15714-00-0-1 K-15714-00-0-5 K-15714-00-0-7 K-15714-00-0-6

^{*} with slide rail it is possible to set size 2 to EN 1154

^{*} Sizes according to EN 1154









Advantages

- Identical hole pattern for all closer sizes.
- Closing force adjustable by moving the closer body and turning the arm bearing upside down.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors.
- Valve adjustment from the front:
 - control of closing speed
 - control of latching force

Both functions as standard.

- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Smartly shaped casing compact styling.

Application

Left or right hand use. Standard mounting on hinge side; transom mounting opposite to hinge side possible only, if the fire rated door is licensed for this type of mounting (size 3 and 4 only).





EN 1154: 1996 + A1: 2002 4 8 4

If the OTS 320 is used on fire rated doors, EN 1154 for door closers with hydraulic damping should be observed.

Range of application

Size $2^* = Door leaf width up to 850 mm$ Size $3^* = Door leaf width up to 950 mm$ Size $4^* = Door leaf width up to 1100 mm$

* Sizes according to EN 1154

Technical description

- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.

Ordering references

OTS 320, sizes 2 – 4	Colour	Order number
Standard arm	silver colour dark bronze white (RAL 9016)	K-15712-00-0-1 K-15712-00-0-5 K-15712-00-0-7
Mounting plate with DIN hole pattern (only for sizes 3 and 4)	silver colour dark bronze white (RAL 9016)	K-15714-00-0-1 K-15714-00-0-5 K-15714-00-0-7









Advantages

- One door closer size for a closing force range from 2 to 5 (according to EN 1154) = 15 - 40 Nm.
- Closing force adjustable from the side, no displacement of closer body.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors.
- Valve adjustment from the front:
 - control of closing speed
 - control of latching force
 - Both functions as standard.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Smartly shaped casing compact styling.

Application

■ Left or right hand use. Standard mounting on hinge side; transom mounting opposite to hinge side possible only, if the fire rated door is licensed for this type of mounting (size 3 up to 5).



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EN 1154: 1996 + A1: 2002 4 8

If the OTS 430 is used on fire rated doors, EN 1154 for door closers with hydraulic damping should be observed.

Range of application

Size 2* = Door leaf width up to 850 mm Size 3* = Door leaf width up to 950 mm

Size 4^* = Door leaf width up to 1100 mm

Size 5* = Door leaf width up to 1250 mm

Sizes according to EN 1154

Technical description

- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.

Ordering references

OTS 430, size 2 – 5	Colour	Order number
Standard arm	silver colour dark bronze white (RAL 9016)	K-17051-00-0-1 K-17051-00-0-5 K-17051-00-0-7
Mounting plate with DIN hole pattern	silver colour dark bronze white (RAL 9016)	K-16547-00-0-1 K-16547-00-0-5 K-16547-00-0-7









Advantages

- One door closer size for a closing force range from 2 to 5 (according to EN 1154) = 15 40 Nm.
- Closing force adjustable from the side, no displacement of closer body.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors.
- Valve adjustment from the front:
 - control of closing speed
 - control of latching force
 - Both functions as standard.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Smartly shaped casing compact styling.

Application

- The OTS 440 is suitable for rebated timber, PVC and tubular frame aluminium or steel doors.
- DIN Ih or rh use. Standard mounting on hinge side, transom mounting opposite to hinge side. Suitable for door leaf widths up to 1250 mm.
- Standard mounting on hinge side, transom mounting opposite to hinge side.

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EN 1154: 1996 + A1: 2002 4



Technical description

- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.
- Optional integrated hold open function adjustable for door opening angles from approx. 70° to 150°.

Ordering references

OTS 440, size 2 – 5	Colour	Order number
Standard arm	silver colour dark bronze white (RAL 9016)	K-16545-00-0-1 K-16545-00-0-5 K-16545-00-0-7
Hold open arm	silver colour dark bronze white (RAL 9016)	K-16546-00-0-1 K-16546-00-0-5 K-16546-00-0-7
Mounting plate with DIN hole pattern	silver colour dark bronze white (RAL 9016)	K-16547-00-0-1 K-16547-00-0-5 K-16547-00-0-7

^{*} with slide rail it is possible to set size 2 to EN 1154









Advantages

- One door closer size for a closing force range from 2 to 6 = 15 60 Nm.
- Closing force adjustable from the side
- Identical hole pattern across the OTS range.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors by using the mounting plate with multi-fixing positions.
- Colour coded adjustment valves:

Closing speed — red valve
Latching force — yellow valve
Delayed action — blue valve
Backcheck — green valve

All functions as standard. The valves are adjusted from the front – and also the latching force – without disconnecting the arms.

- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Easy adjustment of upper arm.
- Easy mounting of screw-on plate due to fully detachable arm.



If the OTS 530 is used on fire rated doors, EN 1154 for door closers with hydraulic damping should be observed.

Range of application

Size 2* = Door leaf width up to 850 mm
Size 3* = Door leaf width up to 950 mm
Size 4* = Door leaf width up to 1100 mm
Size 5* = Door leaf width up to 1250 mm
Size 6* = Door leaf width up to 1400 mm

^{*} Sizes according to EN 1154

Technical description

- For door leaf widths up to 1400 mm.
- Left or right hand use.
- Standard and transom mounting.
- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.
- Smartly shaped cover with concealed security fixing in a choice of colours.
- Needle bearing axle.

Ordering references

OTS 530, size 2 – 6	Colour	Order number
Standard arm	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-13346-00-0-1 K-13346-00-0-5 K-13346-00-0-7 K-13346-00-0-3 K-13346-00-0-8
Hold open arm [1]	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-13347-00-0-1 K-13347-00-0-5 K-13347-00-0-7 K-13347-00-0-3 K-13347-00-0-8
Mounting plate	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-16537-00-0-1 K-16537-00-0-5 K-16537-00-0-7 K-16537-00-0-3 K-16537-00-0-8

^{[1] =} not allowed for fire rated doors





Overhead linear drive door closer with slide rail to EN 1154





Advantages

- One door closer size for a closing force range from 1 to 4 (according to EN 1154) = 9 26 Nm.
- Identical hole pattern across the OTS range.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors by using the mounting plate with multi-fixing positions.
- Colour coded adjustment valves:

Closing speed — red valve Latching force — yellow valve All functions as standard.

Valve adjustment from the front.

- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Easy mounting of slide rail in mounting bar.
- Little friction of slide arm in slide rail due to a roller.



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EN 1154: 1996 + A1: 2002



Technical description

- For door leaf widths up to 1100 mm.
- Left or right hand use.
- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.
- Smartly shaped cover in a choice of colours.
- With new, self-centering snap fastener to fix the cover.
- Needle bearing axle.
- Standard mounting on hinge side, transom mounting opposite to hinge side; also standard mounting opposite to hinge side and transom mounting on hinge side.

Ordering references

OTS 630, size 1 – 4	Colour	Order number
Slide rail	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-14068-00-0-1 K-14068-00-0-5 K-14068-00-0-7 K-14068-00-0-3 K-14068-00-0-8
Mechanical hold open device	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-14070-00-0-1 K-14070-00-0-5 K-14070-00-0-7 K-14070-00-0-3 K-14070-00-0-8
Mounting plate	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-16537-00-0-1 K-16537-00-0-5 K-16537-00-0-7 K-16537-00-0-3 K-16537-00-0-8





Overhead linear drive door closer with slide rail to EN 1154

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Advantages

- The door closer OTS 730 is tested and quality surveyed to DIN EN 1154.
- One door closer size for a closing force range from 3 to 6 = 18 60 Nm.

The OTS 730 may be used with:

- Fire protected doors to DIN 18 082
- Smoke control doors to DIN 18 095
- Smoke contol doors licensed by a construction control board, provided the licence notice allows the use of door closers to EN 1154.
- Identical hole pattern across the OTS range.
- Easy fixing on timber, PVC, tubular frame aluminium or steel doors by using the mounting plate with multi-fixing positions.
- Colour coded adjustment valves:

Closing speed — red valve
Latching force — yellow valve
Backcheck — green valve

All functions as standard. The valves are adjusted from the front.

- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Easy mounting of slide rail in mounting bar.
- Little friction of slide arm in slide rail due to a roller.



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EN 1154: 1996 + A1: 2002 4 8 6 1 1 4

If the OTS 730 is used on fire rated doors, EN 1154 for door closers with controlled closing should be observed.

Range of application

Size 3* = Door leaf width up to 950 mm	
Size 4* = Door leaf width up to 1100 mm	
Size 5* = Door leaf width up to 1250 mm	
Size 6* = Door leaf width up to 1400 mm	

^{*} Sizes according to EN 1154

Technical description

- For door leaf widths up to 1400 mm.
- Left or right hand use.
- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation via security valve.
- Smartly shaped cover in a choice of colours.
- With new, self-centering snap fastener to fix the cover.
- Needle bearing axle.
- Standard mounting to EN 1154.
- Transom mounting opposite to hinge side; standard mounting opposite to hinge side and transom mounting on hinge side only possible, if the fire rated door is licensed for this type of mounting.

Ordering references

OTS 730, size 3 – 6	Colour	Order number
Slide rail	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-13429-00-0-1 K-13429-00-0-5 K-13429-00-0-7 K-13429-00-0-3 K-13429-00-0-8
Mechanical hold open device [1]	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-13484-00-0-1 K-13484-00-0-5 K-13484-00-0-7 K-13484-00-0-3 K-13484-00-0-8
Mounting plate	silver colour dark bronze white (RAL 9016) brass colour inox colour	K-16777-00-0-1 K-16777-00-0-5 K-16777-00-0-7 K-16777-00-0-3 K-16777-00-0-8

^{[1] =} not allowed for fire rated doors





Sizes 3, 4 and 5 to DIN 18263 part 1



Advantages

- Flat form door closer OTS 81 coming in sizes 3, 4 and 5 to DIN 18263 part 1. Permanently quality controlled by the National Material Testing Department North Rhine-Westphalia, Dortmund. With quality door closer guarantee.
- Sizes 3, 4 and 5 to DIN 18263 part 1 must only be used with standard fire rated doors or with fire and smoke protection doors licensed by a construction control board.
- Small installation height and 16 mm hole centre distance only.
 Easy mounting on timber, sheet steel, PVC and aluminium doors.
- High efficiency factor due to crank mechanism.

Ordering references

OTS 81	Size	Order number
		silver colour dark bronze white
with standard arm DIN left hand	2 3 4 5	B 8121 0000 B 8121 0005 B 8121 0016 B 8131 0000 B 8131 0005 B 8131 0016 B 8141 0000 B 8141 0005 B 8141 0016 B 8151 0000 B 8151 0005 B 8151 0016
with standard arm DIN right hand	2 3 4 5	B 8122 0000 B 8122 0005 B 8122 0016 B 8132 0000 B 8132 0005 B 8132 0016 B 8142 0000 B 8142 0005 B 8142 0016 B 8152 0000 B 8152 0005 B 8152 0016
with hold open arm DIN left hand	2 3 4 5	B 8121 0200 B 8121 0205 B 8121 0216 B 8131 0200 B 8131 0205 B 8131 0216 B 8141 0200 B 8141 0205 B 8141 0216 B 8151 0200 B 8151 0205 B 8151 0216
with hold open arm DIN right hand	2 3 4 5	B 8122 0200 B 8122 0205 B 8122 0216 B 8132 0200 B 8132 0205 B 8132 0216 B 8142 0200 B 8142 0205 B 8142 0216 B 8152 0200 B 8152 0205 B 8152 0216

Technical description

- Lh and rh reversible by turning over the spring.
- Standard and transom mounting.
- Door opening angle 90° or 180°. For fire protection and smoke protection doors: 180° with extended linkage.
 From an opening angle of 45° controlled closing via crank mechanism.
- Closing speed independent from ambient temperature and steplessly adjustable.
- Latching force adjustable via linkage.
- Closing force adjustable by changing the initial spring tension.
- Due to their identical drill pattern, door closers of the sizes 2, 3 and 4 are interchangeable.

Application

Side hung doors of timber, sheet steel, PVC and aluminium, in particular fire and smoke protection doors.

Which size for which door leaf width?

Fire and smoke protection doors	Other doors	Size of door closer
905 mm 1125 mm 1280 mm	900 mm 1100 mm 1250 mm 1400 mm	2 3 4 5

Edition 05.2006 13





Sizes 2 to 6 for rustic style doors



Advantages

- Overhead door closer OTS 80 with massive components for doors of rustic design.
- Size 6 with especially high closing force. Usable for doors with sash widhts over 1400 mm, gates and heavy steel doors.
- High efficiency factor due to crank mechanism.
- Comfortable door opening due to little resistance.

Ordering references

OTS 80	Size	Order number silver colour dark bronze
with standard arm DIN left hand	2 3 4 5 6	B 8021 0000 B 8021 0005 B 8031 0000 B 8031 0005 B 8041 0000 B 8041 0005 B 8051 0000 B 8051 0005 B 8061 0000 B 8061 0005
with standard arm DIN right hand	2 3 4 5 6	B 8022 0000 B 8022 0005 B 8032 0000 B 8032 0005 B 8042 0000 B 8042 0005 B 8052 0000 B 8052 0005 B 8062 0000 B 8062 0005
with hold open arm DIN left hand	2 3 4 5 6	B 8021 0200 B 8021 0205 B 8031 0200 B 8031 0205 B 8041 0200 B 8041 0205 B 8051 0200 B 8051 0205 B 8061 0200 B 8061 0205
with hold open arm DIN right hand	2 3 4 5 6	B 8022 0200 B 8022 0205 B 8032 0200 B 8032 0205 B 8042 0200 B 8042 0205 B 8052 0200 B 8052 0205 B 8062 0200 B 8062 0205

Technical description

- Lh and rh reversible by turning over the spring.
- Standard and transom mounting.
- Door opening angle 90° or 180°. From an opening angle of 45° controlled closing via crank mechanism.
- Steplessly adjustable closing speed.
- Latching force adjustable via linkage.
- Closing force adjustable by changing the initial spring tension.
- Due to their identical drill pattern, door closers of the sizes 2, 3, 4, respectively 5 and 6 are interchangeable.
- Door closer OTS 80 with hold open arm: any hold open angle up to 150° possible.

Door opening angle

If the door allows for an opening angle over 110°, it is necessary either to $\,$

- use an extended linkage or
- to place the door closer further towards the door hinge (which, however, reduces the closing force).

Application

Suitable for all types of side hung doors except for fire and smoke protection doors.

Which size for which door leaf width?

Size of door closer
2
3
4
5
6

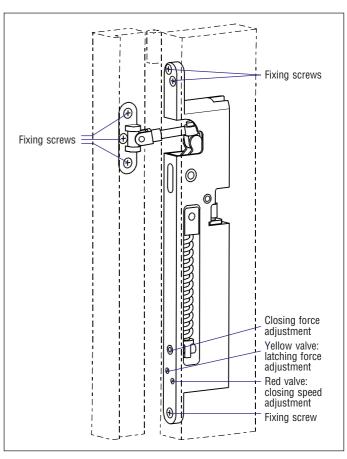




to EN 1154 – for concealed installation in the vertical door rebate







Advantages

- Concealed installation no fittings in the way.
- Neat appearance of the door the closer is "invisible".
- Universal application for all door types including arched doors (round, segmental, lancet).
- For timber, PVC and metal doors.
- All functions adjustable from the front: closing force, closing speed (stepless), door latching from 7° approx.
- Colour coded adjustment valves:Closing speed red valve

Latching force – yellow valve

 Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.

Technical description

■ Max. width of door leaf:

FTS 20 1100 mm FTS 24 1250 mm

■ High closing pressure in closed position.

- Easy opening of the door due to decreasing opening resistance
- High efficiency due to needle bearing in the pivots.
- Safety valve in closer.
- Vertical installation below the top door hinge.
- Suitable for DIN Ih and rh doors.
- Suitable for flush and rebated doors.
- Anodized aluminium body, linkage arm galvanized steel.

Ordering references

EN 1154: 1996 + A1: 2002 4 8 4 0 1 4

Ordering references	5	
Description		Order number
Rebate door closer FTS 20 ■ Min. door leaf thickness ■ Max. door weight ■ Closing force C ← 06 2006-FTS-0004 EN 1154: 1996 + A1: 2002 4 8 1 0 1 4	30 mm 80 kg 5 – 18 Nm	K-15144-00-0-0
Rebate door closer FTS 24 Min. door leaf thickness Max. door weight Closing force 6 2006-FTS-0004	40 mm 140 kg 12 – 30 Nm	K-15145-00-0-0





to EN 1154 – universal application

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Advantages

- Closing force continuously adustable from size 1-4 (9 26 Nm) to EN 1154.
- Usable on DIN Ih and rh single and double action swing doors.
 Simplified storage.
- Installation height only 42 mm, therefore suitable for low floor screeds.
- Aluminium body, galvanised cement case protected against corrosion.
- Optimum longitudinal, lateral and vertical adjustment within the cement case. Easy fixing on doors.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- As a standard, the UTS range is provided with a seperate valve for latching force adjustment.
- Mechanic hold open (catch) as an option.

Application

The UTS 42 is suitable for single and double action swing doors of timber, steel, glass, PVC and aluminium.



06 2006-UTS-0003

EN 1154: 1996 + A1: 2002



Dimensions of cement case

- Length 276 mm
- Width 82 mm
- Height 42 mm

Technical description

- Door leaf width up to 1100 mm.
- Door weight up to 120 kg.
- Opening and closing angle up to 175°, provided the constructional conditions allow for it.
- Continuously adjustable closing speed via valve with optimum thermal characteristics.
- Closing force continuously adjustable from 9 26 Nm.
- Backcheck function from an opening angle of approx. 80°. Latching force (from approx 7°) continuously adjustable, on/off switchable.
- Protection against forced operation via security valve.
- Removable divided axle with self-centering floating axle.
- Hold open possible at 90°.
- Cover plate identical for the whole UTS range, usable both on DIN Ih and rh single and double action swing doors.

Ordering references

•	
Description	Order number
UTS 42 Mechanic hold open at 90°/85° [1] Mechanic hold open at 95°/90° [1]	K-15342-00-0-0 K-15343-00-0-0 K-15344-00-0-0
Cover Stainless steel	K-15385-00-0-8
Pottant	K-13048-00-0-0

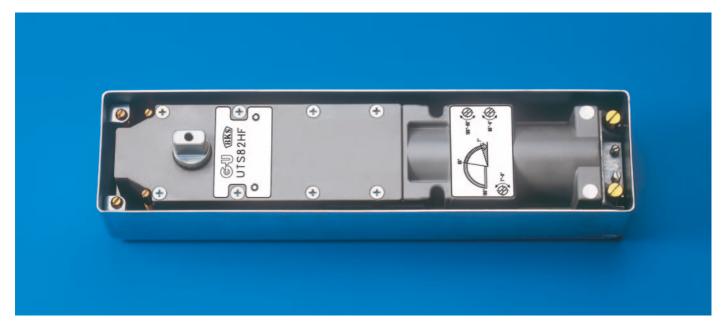
[1] = double swing doors/swing doors





to EN 1154 – UTS 82 without hold open, UTS 82 HF with hydraulic hold open device

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Advantages

- Usable on DIN Ih and rh single and double action swing doors.
 Simplified storage.
- UTS 82 HF: Hydraulic hold open device on/off switchable, delayed closing action as a standard.
- Aluminium body, galvanised cement case protected against corrosion.
- Optimum longitudinal, lateral and vertical adjustment within the cement case. Easy fixing on doors.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- As a standard, the UTS range is provided with a seperate valve for latching force adjustment.

Application

UTS 82: Floor spring for internal doors (closing force approx. 25 Nm). Universal application on DIN rh and lh single and double action swing doors.

UTS 82 HF: Floor spring for internal doors. Same design as UTS 82, however with hydraulic hold open device, on/off switchable, delayed closing action as a standard.

CE

06 2006-UTS-0003

EN 1154: 1996 + A1: 2002



Dimensions of cement case

- Length 342 mm
- Width 83 mm
- Height 60 mm

Technical description

- Door leaf width up to 1000 mm.
- Door weight up to 100 kg.
- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing action from any opening angle. Closing speed continuously adjustable via plastic valve with optimum thermal characteristics.
- Closing force approx. 25 Nm.
- Backcheck function from an opening angle of approx. 80°. Latching force (from approx 7°) continuously adjustable, on/off switchable.
- UTS 82 HF: hydraulic hold open, on/off switchable.
- UTS 82 HF: Hold open range continuously adjustable from approx. 80° up to 180°.
- UTS 82 HF: Delayed action range adjustable (approx. 180° 80°).
- Protection against forced operation via security valve.
- Vertical adjustment within the cement case by -1 / +3 mm.
- Removable divided axle with self-centering crown gearing.
- Cover plate identical for the whole UTS range, usable both on DIN Ih and rh single and double action swing doors.

Ordering references

Description	Order number	
UTS 82	K-12923-00-0-0	
UTS 82 HF	K-13198-00-0-0	
Covers Stainless steel Brass, matt finish Aluminium anodised Aluminium anodised dark bronze	K-12928-00-0-8 K-12929-00-0-0 K-12926-00-0-1 K-12926-00-0-5	
Pottant	K-13048-00-0-0	

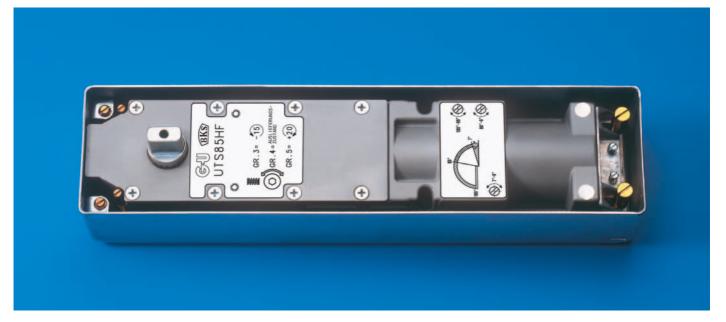
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with hydraulic hold open to EN 1154 – universal application





Advantages

- Sizes 2 6 (to EN 1154) adjustable from above:
 1 floor spring for 5 sizes.
 Usable on DIN Ih and rh single and double action swing doors.
 Simplified storage.
- Hydraulic hold open, on/off switchable; delayed action as a standard
- Aluminium body, galvanised cement case protected against corrosion.
- Optimum longitudinal, lateral and vertical adjustment within the cement case. Easy fixing on doors.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- As a standard, the UTS range is provided with a seperate valve for latching force adjustment.

Application

Floor spring with hydraulic hold open device, on/off switchable. Size adjustment from above and delayed action as a standard. Universal application on DIN rh and Ih single and double action swing doors.

CE

06 2006-UTS-0003

EN 1154: 1996 + A1: 2002 4

4 8 6 0 1 4

Dimensions of cement case

- Length 342 mmWidth 83 mm
- Height 60 mm

Technical description

- Door leaf width up to 1400 mm.
- Door weight up to 300 kg.
- Door opening and closing angle 180°, provided the constructional conditions allow for it.
- Controlled closing action from any opening angle.
- Closing speed continuously adjustable via plastic valve with optimum thermal characteristics.
- Size adjustable from above, closing force 15 55 Nm. Back-check function from an opening angle of approx. 80°.
 Latching force (from approx 7°) continuously adjustable, on/off switchable.
- Hydraulic hold open, on/off switchable.
- Hold open range continuously adjustable from approx. 80° up to 180°. Delayed action range adjustable (approx. 180° 80°).
- Protection against forced operation via security valve.
- Vertical adjustment within the cement case by -1 / +3 mm.
- Removable divided axle with self-centering crown gearing.
- Cover plate identical for the whole UTS range, usable both on DIN Ih and rh single and double action swing doors.

Ordering references

Description	Order number
UTS 85 HF	K-12925-00-0-0
Covers Stainless steel Brass, matt finish Aluminium anodised Aluminium anodised dark bronze	K-12928-00-0-8 K-12929-00-0-0 K-12926-00-0-1 K-12926-00-0-5
Pottant	K-13048-00-0-0





to EN 1154



Advantages

- The UTS 85 F is adjustable for sizes 3 6 to EN 1154 and may be used with:
 - fire rated doors to DIN 18082, part 3
 - smoke control doors to DIN 18095
 - fire rated doors licensed by a construction control board, provided the license permits the use of door closers to EN 1154.
- Size adjustable from above: 1 floor spring for 4 sizes. Suitable for lh and rh doors.
- Aluminium body, galvanised cement case protected against corrosion.
- Optimum longitudinal, lateral and vertical adjustment within the cement case. Easy fixing on doors.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- As a standard, the UTS range is provided with a seperate valve for latching force adjustment.

Application

Floor spring with size adjustment from above for DIN Ih and rh doors. Available for fire rated doors to EN 1154.



06 0672-CPD-0101

EN 1154: 1996 + A1: 2002 4 8 6 1 1 4

If the UTS 85 F is used on fire rated doors, EN 1154 for door closers with controlled closing should be observed.

Dimensions of cement case

- Length 342 mm
- Width 83 mm
- Height 60 mm

Technical description

- Door leaf width up to 1400 mm with standard doors.
- Door weight up to 300 kg.
- Door opening and closing angle 180°, provided the constructional conditions allow for it.
- Controlled closing action from any opening angle.
- Protection against forced operation via security valve.
- Vertical adjustment within the cement case by -1 / +3 mm.
- Removable divided axle with self-centering crown gearing.
- Cover plate identical for the whole UTS range.
- Latching force (from approx 7°) continuously adjustable via seperate valve, on/off switchable.
- Backcheck function from an opening angle of approx. 80°.

Ordering references

Description	DIN	Order number
UTS 85 F	lh rh	K-12924-00-L-0
Covers	rh	K-12924-00-R-0
Stainless steel		K-12928-00-0-8
Brass, matt finish Aluminium anodise		K-12929-00-0-0 K-12926-00-0-1
Aluminium anodise	ed dark bronze	K-12926-00-0-5
Pottant		K-13048-00-0-0

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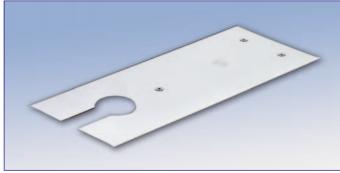


for internal and external double swing doors



Advantages

- Usable for swing doors of timber, PVC and glass.
- Installation height only 40 mm.
- Grey cast iron, galvanised cement case protected against corrosion.
- Max. door leaf width 1200 mm.
- Optimum longitudinal, lateral and vertical adjustment within the cement case.
- Plastic valves with optimum thermal characteristics provide continuous adjustment of closing force and latching force.



Cover V-00704-00-0-*

Dimensions of cement case

- Length 308 mm
- Width 108 mm
- Height 40 mm

Technical description

- Door leaf width up to 1200 mm, door weight up to 120 kg.
- Door opening angle up to 130°, provided the constructional conditions allow for it.
- Standard hold open at 90°.
- Backcheck function from an opening angle of approx. 80°.

Included in delivery

- Floor spring
- Cement case
- Cover, stainless steel matt finish for swing doors
- Top pivot for swing doors
- Bottom pivot for swing doors
- Spindle arm for swing doors

Ordering references

Description	Size Nm [1]	Finish of cover	Order number
UTS 840	25 33	SS matt finish SS matt finish	V-00700-25-0-8H V-00700-33-0-8H
Cover		SS polished Titanium	V-00704-00-0-8I V-00704-00-0-3R

[1] Size 25: Internal doors up to 1000 mm width Size 33: Internal doors up to 1200 mm width External doors up to 1000 mm width





with linear drive and electromechanic hold-open device in the slide rail to EN 1154

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Advantages

- The OTS 730 FE is tested to the prevailing regulations for holdopen systems and licensed by the German Institute of Building Technology (DIBt).
- The OTS 730 FE is adjustable from the side for sizes 3 6 to EN 1155 and may be used with:
 - Fire rated doors to DIN 18082
 - Smoke control doors to DIN 18095
 - Fire rated doors approved by a construction control board, provided the licence notice allows the use of door closers to EN 1155.
- Colour coded adjustment valves:

Closing speed - red valve
Latching force - yellow valve
Backcheck - green valve

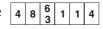
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- Easy and form-fit mounting of slide rail in mounting bar.
- Little friction of slide arm in slide rail due to a roller.
- Small installation height of slide rail (22 mm) allows for installation in slim frames.
- Large hold-open of approx. 75° 150° door opening angle.
- The electromagnetic hold-open device guarantees the selected hold-open position of the door during any period of time without fall-back angle.
- The OTS 730 FE is licensed by construction control boards for the use with various types of monitoring systems (e.g. smoke detecting systems). An overview of the current approvals is available on request.





06 0672-CPD-0096

EN 1155: 1996 + A1: 2002



Technical description

- Door leaf widths up to 1400 mm for fire rated and smoke control doors.
- Left or right hand use.
- Door opening angle 180°, provided the constructional conditions allow for it.
- Controlled closing from any opening angle.
- Protection against forced operation both in closing and opening direction via security valves.
- Smartly shaped cover in a choice of colours.
- With new, self-centering snap fastener to fix the cover.
- Needle bearing axle.
- Standard mounting to DIN 18263 part 2
- Technical data

- Supply voltage
- Power input
- Current consumption
- Duty ratio
- Voltage standing-wave ratio
- Supply voltage
0,067 A
1,6 Watt
100%
< 30%

- Flush or on-wall installation of connecting cables.
- If the OTS 730 FE is used as hold-open device in a hold-open system for fire rated and smoke control doors, the particular national or regional regulations for hold-open systems must be observed.

Ordering references

OTS 730 FE, size 3 – 6	Colour	Article number
with electromechanic hold-open device	silver colour dark bronze white brass colour inox colour	K-13896-00-0-1 K-13896-00-0-5 K-13896-00-0-7 K-13896-00-0-3 K-13896-00-0-8

Edition 05.2006 2:





with electrohydraulic hold-open device to EN 1155





Advantages

- The UTS 85 FE is tested to the prevailing regulations for holdopen systems and licensed by the German Institute of Building Technology (DIBt).
- The UTS 85 FE is adjustable from above for sizes 3 6 to EN 1155 and may be used with:
 - Fire rated doors to DIN 18082
 - Smoke control doors to DIN 18095
 - Fire rated doors approved by a construction control board, provided the licence notice allows the use of door closers to FN 1154
- Aluminium body, galvanised cement case protected against corrosion.
- Optimum longitudinal, lateral and vertical adjustment within the cement case. Easy fixing on doors.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- As a standard, the UTS range is provided with a seperate valve for latching force adjustment.
- Minimal force consumption (1 Watt). Several floor springs can be connected to a smoke protect switch.
- The supply cable with sprayed on socket allows for an easy connection with the plug on the floor spring case. The plug connection is water proof. The length of both cable and hose is approx. 3,5 m.
- Floor spring with electrohydraulic hold-open device and size adjustment from above. Suitable for DIN Ih and rh doors. Licensed by construction control boards.
- The UTS 85 FE is licensed by construction control boards for the use with various types of monitoring systems (e.g. smoke detecting systems). An overview of the current approvals is available on request.





Dimensions of cement case

- Length 342 mm
- Width 83 mm
- Height 60 mm

Technical description

- Door leaf widths for fire rated and smoke control doors - 1400 mm to EN 1154
- For door leaf weights up to 300 kg.
- Door opening and closing angle 180°, provided the constructional conditions allow for it.
- Controlled closing action from any opening angle.
- Protection against forced operation via security valve.
- Vertical adjustment within the cement case by -1 / +3 mm.
- Removable divided axle with self-centering crown gearing.
- Cover plate identical for the whole UTS range.
- Latching force (from approx 7°) continuously adjustable, on/off switchable.
- Backcheck function from an opening angle of approx. 80°.

Supply voltage
 Power input
 Current consumption
 Duty ratio
 Voltage standing-wave ratio
 24 V DC ±15%
 0,042 A
 1 Watt
 100%
 < 30%

- Hold-open range continuously adjustable from approx. 80° up to 180°
- If the UTS 85 FE is used as hold-open device in a hold-open system for fire rated and smoke control doors, the respective regional or national regulations for hold-open systems must be observed.

Ordering references

Description	DIN	Article number
UTS 85 FE	lh rh	K-13447-00-L-0 K-13447-00-R-0
Cover plates Stainless steel Brass, matt finish Aluminium anodised Aluminium anodised dark bronze		K-12928-00-0-8 K-12929-00-0-0 K-12926-00-0-1 K-12926-00-0-5
Pottant		K-13048-00-0-0





with electrohydraulic swing-free mechanism to EN 1155



Advantages

- The UTS 85 FL is tested to the prevailing regulations for holdopen systems and licensed by the German Institute of Building Technology (DIBt).
- The UTS 85 FL is adjustable from above for sizes 3 6 to EN 1155 and may be used with:
 - Fire rated doors to DIN 18082, part 3
 - Smoke control doors to DIN 18095
 - Fire rated doors licensed by a construction control board, provided the license permits the use of door closers to EN 1154.
- Aluminium body, galvanised cement case protected against corrosion.
- Optimum longitudinal, lateral and vertical adjustment within the cement case. Easy fixing on doors.
- Plastic valves with optimum thermal characteristics provide consistent closing speed also with changes in temperature.
- As a standard, the UTS range is provided with a seperate valve for latching force adjustment.
- Minimal force consumption (1 Watt). Several floor springs can be connected to a smoke protect switch.
- The supply cable with sprayed on socket allows for an easy connection with the plug on the floor spring case. The plug connection is water proof. The length of both cable and hose is approx. 3,5 m.
- With deactivated linkage between door closer mechanism and door leaf, the door is freely movable both in opening and
- Floor spring with swing-free function and size adjustment from above. Suitable for DIN Ih and rh doors. Licensed by construction control boards.
- The UTS 85 FL is licensed by construction control boards for the use with various types of monitoring systems (e.g. smoke detecting systems). An overview of the current approvals is available on request.





06 0672-CPD-0102



Dimensions of cement case

■ Length 342 mm, width 83 mm, height 60 mm

Technical description

- Door leaf widths for fire rated and smoke control doors 1400 mm to EN 1154
- Door weight up to 300 kg.
- Door opening and closing angle 180°, provided the constructional conditions allow for it.
- Protection against forced operation via security valve.
- Vertical adjustment within the cement case by -1 / +3 mm.
- Removable divided axle with self-centering crown gearing.
- Cover plate identical for the whole UTS range.
- Latching force (from approx 7°) continuously adjustable, on/off switchable.
- Backcheck function from an opening angle of approx. 80°.

Supply voltage 24 V DC ±15% Power input 0,042 A Current consumption 1 Watt 100% Duty ratio Voltage standing-wave ratio < 30%

- The operating range of the activated swing-free function reaches from 0° to 180°.
- The UTS 85 FL is licensed for the use with various types of monitoring systems (e.g. smoke detecting systems). An overview of the current licences is available on request.

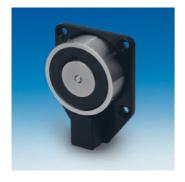
Ordering references

DIN	Order number
lh	K-13449-00-L-0
rh	K-13449-00-R-0
	K-12928-00-0-8
	K-12929-00-0-0
d	K-12926-00-0-1
d dark bronze	K-12926-00-0-5
	K-13048-00-0-0
	lh



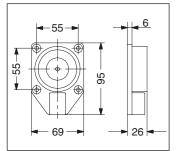


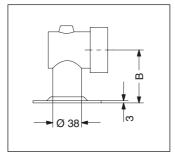
Door hold-open magnets

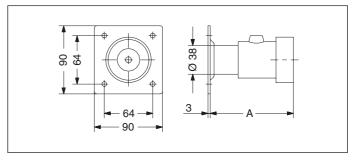












Basic type

with mounting plate and concealed connecting terminal

Holding force Article no.

800 N B 8400 0320

With spacer

Floor mounting – spacer variable in length by cutting the spacer tube.

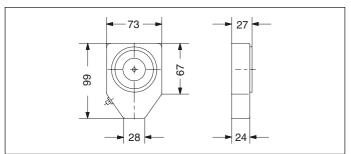
Holding force 800 N

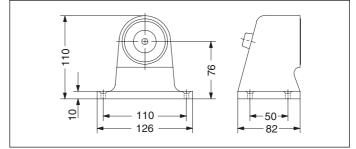
Wall mounting – spacer variable in length by cutting the spacer tube.
Holding force 800 N

Dim "A"	Dim "B"	Article number
110	70	B 8400 0321
150	110	B 8400 0322
260	220	B 8400 0323
390	350	B 8400 0324









Wall mounting

Surface mounting – hold-open magnet in sheet steel case

Holding force	Article no.
800 N	B 8400 0325

Floor mounting

Hold-open magnet in aluminium case

Holding force	Article no.
800 N	B 8400 0327



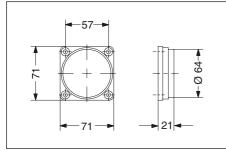


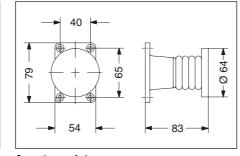
Armature plates

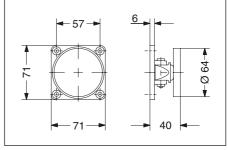












Armature plate

Sprung mounting plate for alignment with magnet

Article no.

B 8400 0400

Armature plate

Mounting case with spring damper for the soft and springy latching of heavy doors.

Article no. B 8400 0401

Armature plate

Mounting plate with additional adjustment to extreme angles between door and holdopen magnet.

Article no. B 8400 0402

Hold-open magnets and armature plates Features and advantages

- The hold-open magnets are licensed to the regulations for hold-open systems by the German Institute of Building Technology (DIBt), their quality is controlled by the German Association of Non-Life Insurers (VdS).
- In combination with door closers to DIN 18263 parts 1 3, door hold-open magnets make up a hold-open system and may be used with:
 - Fire rated doors to DIN 18082
 - Smoke control doors to DIN 18095
 - Fire rated doors approved by a construction control board, provided the licence notice allows the use of door closers to DIN 18263 parts 1 – 3.
- The combination of various door hold-open magnets and armature plates among each other allows for a large number of installation variants.
- The wall or floor mounted hold-open magnet receives the corresponding armature plate mounted on the door leaf.

Functional principle

Hold-open magnets operate by the closed-circuit current principle. With closed circuit, the door is held in open position by the hold-open magnet and the armature plate.

With current interruption, e.g. through the smoke detector or manual release button, the hold-open magnet becomes current-less whereupon the door closer required to DIN 18263 parts 1, 2 or 3 provides the closing of the door.

Technical description

Supply voltage
 Power input
 Current consumption
 Duty ratio
 Voltage standing wave ratio
 24 V DC ±15%
 0,09 A
 2,1 Watt
 100%
 < 30%

 Operating temperature with +20°C ambient temperature

with +20°C ambient temperature +4

Allowed ambient temperature 0

Allowed ambient temperatureHolding force

Remanent holding forceProtection class

+45°C 0 up to +50°C 800 N

0 N IP 40

Hold-open system consisting of:

- Hold-open device
 - Hold-open magnet and armature plate
- Door closing device

Door closers to DIN 18263 parts 1 - 3

- OTS 81
- OTS 530
- OTS 730
- UTS 85 F
- Power supply, release and manual release button integrated in fire detector.
- Fire detector
 - Optical smoke detector, lintel mounting type
- Seperate manual release
 - Interruptor, surface or flush mounted

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Linear drive door closer with hold-open device and fire detector to EN 1155

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Advantages

- The OTS 730 FER is tested to the prevailing regulations for hold-open systems and licensed by the German Institute of Building Technology (DIBt). License number: Z-6.5-1371.
- The OTS 730 FER is a hold-open system with the hold-open device integrated in the slide rail; it has a monitoring device with integrated power supply; release and fire detector are also integrated.
- The OTS 730 FER is adjustable from the side for sizes 3 6 to EN 1155 and may be used with:
 - Fire rated doors to DIN 18082
 - Smoke control doors to DIN 18095
 - Fire rated doors approved by a construction control board, provided the licence notice allows the use of door closers to FN 1155.
- Standard mounting of the OTS 730 FER is on the hinge side of DIN Ih or DIN rh doors.
- The OTS 730 FER can be connected to a 230 V AC or to a 24 V DC mains.
- The integrated fire detector responds to the indicator "smoke" and operates by the stray light principle (optical detector).
- Coded terminal clamps for the connection of
 - two hold-open devices
 - two ceiling mounted detectors
 - manual release button (opener)
 - floating contact (change-over contact)
- The electromagnetic hold-open device guarantees the selected holdopen position of the door during any period of time without fall-back angle.
- Small installation height of slide rail (22 mm). The monitoring device being flush with the top edge of the slide rail, installation is also possible with slim frame profiles.



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06 0672-CPD-0096

EN 1155: 1996 + A1: 2002



Technical description

- Max. door leaf width 1400 mm, left or right hand use.
- Hold-open range 75° 150°.
- Electrical specification of monitoring device:

Supply voltage or 230 V AC or 24 V DC +20% Nominal voltage hold-open device External detectors max. 2 units Max. current flow I = 0,17 A

Max. breaking capacity of floating change-over contact 30 V / 1 A / 30 W

Allowed ambient temperature range −10°C up to +50°C ■ Electrical specification of hold-open device:

Supply voltage 24 V DC ±15%
Power input 0,067 A
Current consumption 1,6 Watt
Duty ratio 100%
Voltage standing-wave ratio < 30%

■ LED signalling

- Stand-by LED green - Alarm LED red

- Automatic reset, if no ceiling mounted smoke detectors are connected. As soon as the smoke concentration decreases again, the LED lights green.
- Manual release button with 3 functions:
 - Release of hold-open device through power cut
 - Reset of ceiling mounted smoke detectors (external detectors)
 - Restore of output voltage after overload
- Flush or on-wall installation of connecting cables.
- If the OTS 730 FER is used as hold-open device in a hold-open system for fire rated and smoke control doors, the particular national or regional regulations for hold-open systems must be observed.

Ordering references

OTS 730 FER, size 3 – 6	Colour	Article number
electromechanic hold-open system L = DIN Ih R = DIN rh	silver colour dark bronze white brass colour inox colour	K-14092-00-L/R-1 K-14092-00-L/R-5 K-14092-00-L/R-7 K-14092-00-L/R-3 K-14092-00-L/R-8





for hold-open systems, tested and licensed by construction control boards



Advantages

- The BMZ 730 is a hold-open system component tested and licensed to the regulations for hold-open systems by the German Institute of Building Technology (DIBt). License number: Z-6.5-1371
- The BMZ 730 is a monitoring device for door closers with holdopen device; power supply, release and fire detector are integrated.
- The BMZ 730 can be connected
 - directly to the 230 V AC mains or
 - to a 24 DC mains.
- The integrated fire detector responds to the indicator "smoke" and operates by the stray light principle (optical detector).
- The BMZ 730 is a lintel mounted type of detector used either on the hinge side of the door or opposite to the hinges. The connection of two additional ceiling mounted detectors is possible.
- Coded terminal clamps for the connection of
 - two hold-open devices
 - two ceiling mounted detectors
 - manual release button (opener)
 - floating contact (change-over contact)
- With double leaf doors, central mounting is possible since the door control board and the cover are reversible (the aperture for smoke entry always must be situated over the passage leaf!)

Technical description

Supply voltage optional or	ly	230 V AC 24 V DC +20%	
Nominal voltage			
 Hold open device 		24 V DC ±15%	

 External detectors max. 2 pcs. 24 V DC +15% / -10% Max. current flow I = 170 mAMax. breaking capacity of floating change-over contact 30 V / 1 A / 30 W

LED signalling

Stand-by LED green Alarm LED red

- Automatic reset of BMZ 730, if no ceiling mounted smoke detectors are connected. As soon as the smoke concentration decreases again, the LED lights green.
- Manual release button with 3 functions:
 - Release of hold-open device through power cut
 - Reset of ceiling mounted smoke detectors (external detectors)
 - Restore of output voltage after overload
- External interruptors for manual release can be connected if
- Flush or on-wall installation of connecting cables.
- If the BMZ 730 is used as monitoring device in a hold-open system for fire rated and smoke control doors, the particular national or regional regulations for hold-open systems must be observed.

Ordering references

BMZ 730	Colour	Article number
Fire alarm centre line for door control	silver colour dark bronze white (RAL 9016) black brass colour inox colour	K-14084-00-0-1 K-14084-00-0-5 K-14084-00-0-7 K-14084-00-0-6 K-14084-00-0-3 K-14084-00-0-8

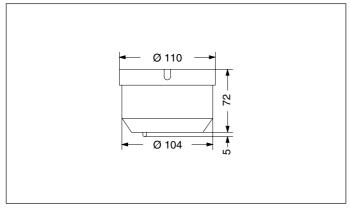




Stray light smoke detector BM A 880, interruptor







Stray light smoke detector BM A 880

Stray light smoke detector BM A 880

BM A 880 is a stray light smoke detector (optical detector) which may be connected to the BMZ 730 by terminal clamp, in case additional ceiling mounted detectors are required.

Technical data

Supply voltage	24 V DC +15% / -10%
Operating temperature	-20°C up to +60°C
Storage temperature	–25°C up to +80°C
Max. relative humidity	75%
temporary	80%
Max. wind speed	20 m/s
■ Smoke detector BM A 880 t	to be protected against moisture!

Interruptor

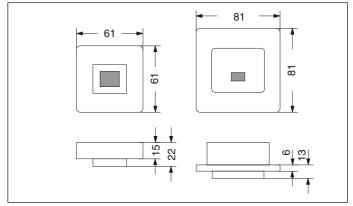
It must be possible to release each hold-open device by hand without the release function being affected.

The interruptor for manual release must be situated in the immediate vicinity of the door without being concealed by the door leaf as it is held open.

For hold-open systems with hold-open magnets and hold-open systems with swing-free mechanism it is imperative to use an interruptor.

Note:

Interruptors B 8400 0500 and B 8400 0510 may also be applied together with the smoke protect switches B 8400 0100 and B 8400 0110.



Interruptor surface mounted

Interruptor flush mounted

Ordering references

Description	Colour	Article number
Fire alarm centre line BMZ 730	silver colour dark bronze white black brass colour	K-14084-00-0-1 K-14084-00-0-5 K-14084-00-0-7 K-14084-00-0-6 K-14084-00-0-3
Stray light smoke detector BM A 880	white	K-14129-00-0-0
Locking socket BM A 880	white	K-14130-00-0-0
Interruptor surface mounted	white	B 8400 0500
Interruptor flush mounted	white	B 8400 0510

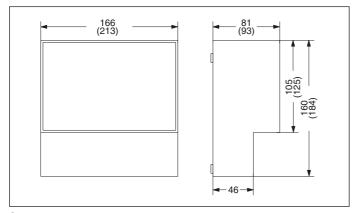


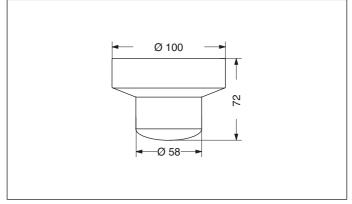


Smoke protect switch, fire detector









Smoke protect switch

Article number

Optical fire detector

Smoke protect switch

The smoke protect switch is a hold-open system component. It includes:

- Power supply for the electrical supply of smoke detectors, hold-open devices or swing-free mechanisms.
- Releasing device accepting the signals of the smoke detector and releasing the hold-open device or the swing-free mechanism in case the marginal value of the physical indicator "smoke" is exceeded. Fire rated or smoke control doors will close thus preventing the fire from spreading to the next fire area.

Technical data	Smoke protect s 0,25 A	witch 0,8 A
Input voltage Output voltage for hold open device or swing-free mechanism	230 V AC +15% / -10% 24 V DC ±15%	230 V AC +15% / -10% 24 V DC ±15%
Output current for hold open device or swing-free mechanism	0,25 A	0,8 A
Output voltage for fire detectors	20 V DC	20 V DC
Number of connectable optical smoke detectors per smoke protect switch: Ambient temperature	5 0° up to +40°C	5 0° up to+40°C
	•	

B 8400 0100

Fire detectors

In order to recognise a fire, fire detectors measure a suitable physical indicator (e.g. "smoke") in the monitoring area and give signals to the releasing device. With common hold-open systems, the use of fire detectors (here: smoke detectors) is recommendable, whereas with hold-open systems on escape route doors, smoke detectors are obligatory.

Optical smoke detector

Optical (stray light) smoke detector with socket and LED indication for the connection to a smoke protect switch. Optical smoke detectors should be installed in surroundings where a potential fire is likely to start with smouldering.

Technical data

Input voltage Current consumption at rest Operating temperature Storage temperature Colour	20 V DC ±1% 70 µA 0°C up to +50°C -25°C up to +70°C white
Article number	B 8400 0200

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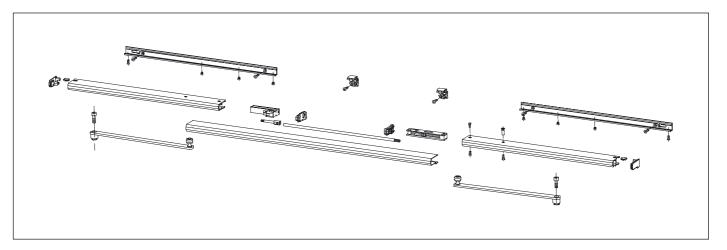
B 8400 0110





integrated in slide rail to EN 1158





Advantages

- The integrated mechanic door leaf coordinators of the OTS-730 series provide for the correct closing sequence of passage and inactive door leaf on double leaf doors with equal or unequal door leaf widths; the passage leaf is retained until the inactive leaf has passed the passage leaf in its waiting position.
- The correct closing sequence of the door leaves is achieved through a concealed connecting rod.
- No vandalising possible due to concealed integration in the slide rail.
- Lh/rh reversible by simply exchanging the mechanics of passage and inactive leaf.
- Small installation height of slide rail inspite of integrated door leaf coordinator (22 mm also with OTS 730 FE-SRI and OTS 730 FER-SRI), therefore suitable for slim frames and small units (e.g. fanlights).
- The OTS 730 door leaf coordinator is also available for assembly opposite to the hinge side (BG).



06 0672-CPD-0098 EN 1158: 1996 + A1: 2002 4 8 6 1 1

Technical description

■ Total door leaf width GFB standard or 1240 – 2800 mm narrow 1030 – 1240 mm Application also possible with unequal door leaf widths.

■ Smallest possible width of single leaf EFB

standard 420 mm narrow 385 mm

The total width of both door leaves GFB is measured from hinge centre to hinge centre.

Ordering references

Door leaf coordinator	Colour	Article no.
OTS 730 SRI with slide rail Total door leaf width 1240-2800 mm	silver colour dark bronze white black brass colour inox colour	K-14602-00-0-1 K-14602-00-0-5 K-14602-00-0-7 K-14602-00-0-6 K-14602-00-0-3 K-14602-00-0-8
OTS 730 SRI with slide rail Total door leaf width 1030-1240 mm	silver colour dark bronze white black brass colour inox colour	K-14607-00-0-1 K-14607-00-0-5 K-14607-00-0-7 K-14607-00-0-6 K-14607-00-0-3 K-14607-00-0-8
OTS 730 SRI BG [1] with slide rail Total door leaf width 1570-2800 mm	silver colour dark bronze white black brass colour inox colour	K-14610-00-0-1 K-14610-00-0-5 K-14610-00-0-7 K-14610-00-0-6 K-14610-00-0-3 K-14610-00-0-8

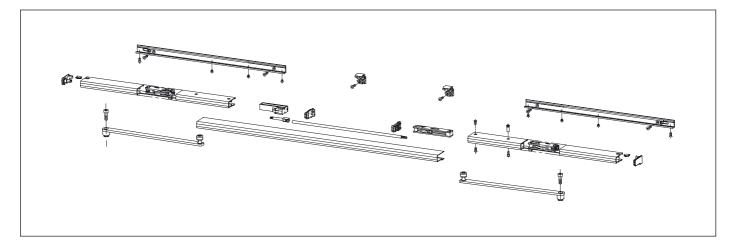
[1] BG = Assembly of door leaf coordinator opposite to hinge side





Electromechanic hold-open and door leaf coordinator integrated in slide rail to EN 1158





Advantages

same as with OTS 730 SRI; additional features:

- The OTS 730 FE-SRI is tested to the prevailing regulations for hold-open systems and licensed by the German Institute of Building Technology (DIBt).
- The electromagnetic hold-open device ensures the selected hold-open position of the door during any period of time without fall-back angle.
- Large hold-open range from 75° to 150° opening angle.
- Depending on the particular constructional circumstances, a door opening angle up to 180° is possible. The FE-SRI system does not affect the door opening angle.
- The OTS 730 FE-SRI is licensed by construction control boards for the use with various types of monitoring systems (e.g. smoke detecting systems). An overview of the current approvals is available on request.

Technical description

- Total door leaf width GFB standard 1240 - 2800 mm narrow 1030 - 1240 mm Application also possible with unequal door leaf widths.
- Smallest possible width of single leaf EFB

standard 420 mm 385 mm narrow

- The total width of both door leaves GFB is measured from hinge centre to hinge centre.
- Hold open device both in passage and inactive door leaf or just in the passage leaf.
 - Hold open angle adjustable approx. from 75° to 150°.
- Technical data

- Operating voltage 24 V DC ±15% 0,067 A - Current consumption - Current consumption 1,6 Watt 100% Duty ratio < 30% - Voltage standing wave ratio

Flush or on-wall installation of connecting cables.





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Ordering references

Door leaf coordinator	Colour	Article number
OTS 730 FE-SRI electromechanic hold-open device on one side Total door leaf width 1240-2800 mm	silver colour dark bronze white black brass colour inox colour	K-14603-00-0-1 K-14603-00-0-5 K-14603-00-0-7 K-14603-00-0-6 K-14603-00-0-3 K-14603-00-0-8
OTS 730 FE-SRI electromechanic hold-open device on both sides Total door leaf width 1240-2800 mm	silver colour dark bronze white black brass colour inox colour	K-14604-00-0-1 K-14604-00-0-5 K-14604-00-0-7 K-14604-00-0-6 K-14604-00-0-3 K-14604-00-0-8
OTS 730 FE-SRI electromechanic hold-open device on one side Total door leaf width 1030-1240 mm	silver colour dark bronze white black brass colour inox colour	K-14608-00-0-1 K-14608-00-0-5 K-14608-00-0-7 K-14608-00-0-6 K-14608-00-0-3 K-14608-00-0-8
OTS 730 FE-SRI electromechanic hold-open device on both sides Total door leaf width 1030-1240 mm	silver colour dark bronze white black brass colour inox colour	K-14609-00-0-1 K-14609-00-0-5 K-14609-00-0-7 K-14609-00-0-6 K-14609-00-0-3 K-14609-00-0-8
OTS 730 FE-SRI BG [1] electromechanic hold-open device on one side Total door leaf width 1570-2800 mm	silver colour dark bronze white black brass colour inox colour	K-14611-00-0-1 K-14611-00-0-5 K-14611-00-0-7 K-14611-00-0-6 K-14611-00-0-3 K-14611-00-0-8
OTS 730 FE-SRI BG [1] electromechanic hold-open device on both sides Total door leaf width 1570-2800 mm	silver colour dark bronze white black brass colour inox colour	K-14612-00-0-1 K-14612-00-0-5 K-14612-00-0-7 K-14612-00-0-6 K-14612-00-0-3 K-14612-00-0-8

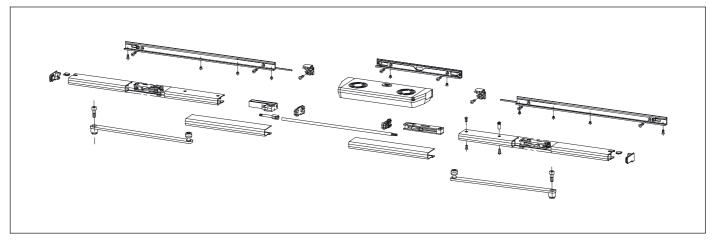
[1] BG = Assembly of door leaf coordinator opposite to hinge side





Electromechanic hold-open, fire detector and door leaf coordinator integrated in slide rail to EN 1158





Advantages

same as with OTS 730 SRI and OTS 730 FE-SRI; additional features:

- The OTS 730 FER-SRI is tested to the prevailing regulations for hold-open systems and licensed by the German Institute of Building Technology (DIBt). License number: Z-6.5-1371.
- The OTS 730 FER-SRI is a hold-open system with the holdopen device integrated in the slide rail; it has a monitoring device with integrated power supply; release, fire detector and door leaf coordinator are also integrated.
- The OTS 730 FER-SRI can be connected to a 230 V AC or to a 24 V DC mains.
- The integrated fire detector responds to the indicator "smoke" and operates by the stray light principle (optical detector).
- Coded terminal clamps for the connection of
 - two hold-open devices
 - two ceiling mounted detectors
 - manual release button (opener)
 - floating contact (change-over contact)
- Small installation height of slide rail (22 mm). The monitoring device being flush with the top edge of the slide rail, installation is also possible with slim frame profiles.

Technical description

- Total door leaf width GFB 1640 2800 mm Application also possible with unequal door leaf widths.
- Smallest possible width of single leaf EFB 420 mm
- The total width of both door leaves GFB is measured from hinge centre to hinge centre.
- Hold-open device both in passage and inactive door leaf or just in the passage leaf.

Hold-open angle adjustable approx. from 75° to 150°.

■ Electrical specification of monitoring device:

Supply voltage 230 V AC
or 24 V DC +20%

Nominal voltage hold-open device 24 V DC ±15%

External detectors max. 2 units 24 V DC ±15% / −10%

Max. current flow 1 = 0,17 A

Maximum breaking capacity of floating change-over conatact Allowed ambient temperature 70°C up to +50°C



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[1] BG = Assembly of door leaf coordinator opposite to hinge side

■ Electrical specification of hold-open device:

Operating voltage
Power input
Current consumption
Duty ratio
Voltage standing-wave ratio

LED signalling — Stand-by
— Alarm

24 V DC ±15%
0,067 A
1,6 Watt
100%
< 30%
LED green
LED green
LED red

- Automatic reset, if no ceiling mounted fire detectors are connected. As soon as the smoke concentration decreases again, the LED lights green.
- Manual release button with 3 functions:
 - Release of hold-open device through power cut
 - Reset of ceiling mounted fire detectors (external detectors)
 - Restore of output voltage after overload
- Flush or on-wall installation of connecting cables.
- If the OTS 730 FER is used as hold-open device in a hold-open system for fire rated and smoke control doors, the particular national or regional regulations for hold-open systems must be observed.

Ordering references

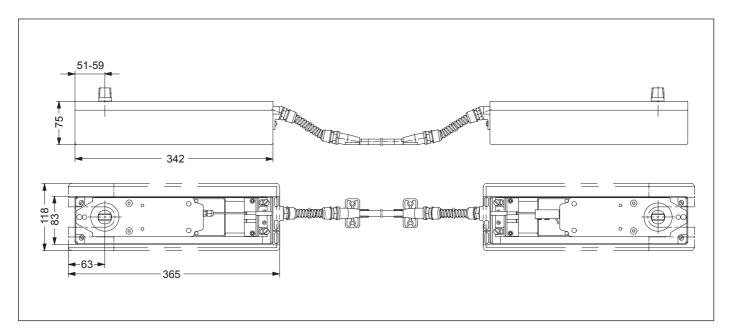
Door leaf coordinator	Colour	Article number
OTS 730 FER-SRI	silver colour	K-14605-00-0-1
electromechanic	dark bronze	K-14605-00-0-5
hold-open device	white	K-14605-00-0-7
on one side	black	K-14605-00-0-6
Total door leaf width	brass colour	K-14605-00-0-3
1640-2800 mm	inox colour	K-14605-00-0-8
OTS 730 FER-SRI	silver colour	K-14606-00-0-1
electromechanic	dark bronze	K-14606-00-0-5
hold-open device	white	K-14606-00-0-7
on both sides	black	K-14606-00-0-6
Total door leaf width	brass colour	K-14606-00-0-3
1640-2800 mm	inox colour	K-14606-00-0-8
OTS 730 FER-SRI BG [1]	silver colour	K-14613-00-0-1
electromechanic	dark bronze	K-14613-00-0-5
hold-open device	white	K-14613-00-0-7
on one side	black	K-14613-00-0-6
Total door leaf width	brass colour	K-14613-00-0-3
1960-2800 mm	inox colour	K-14613-00-0-8
OTS 730 FER-SRI BG [1]	silver colour	K-14614-00-0-1
electromechanic	dark bronze	K-14614-00-0-5
hold-open device	white	K-14614-00-0-7
on both sides	black	K-14614-00-0-6
Total door leaf width	brass colour	K-14614-00-0-3
1960-2800 mm	inox colour	K-14614-00-0-8





to EN 1158 - for the use with UTS 85 F. UTS 85 FE or UTS 85 FL





Advantages

- The integrated mechanic door leaf coordinator of the UTS series provides for the correct closing sequence of passage and inactive door leaf on double leaf doors with equal or unequal door leaf widths; the passage leaf is retained until the inactive leaf has passed the passage leaf in its waiting position.
- No vandalising possible due to the concealed installation in the floor.
- The correct closing order is achieved via bowden cable in a steel tube.
- Lh/rh reversible by simply exchanging the mechanics of passage and inactive leaf.
- The UTS door leaf coordinator can be used with the floor springs UTS 85 F, UTS 85 FE and UTS 85 FL.

Technical description

■ Total door leaf width GFB 1030 – 2800 mm ■ Door leaf weight up to 300 kg

- Smallest possible width of single leaf EFB 420 mm
- Application also possible with unequal door leaf widths.
- The total door leaf width GFB is measured from hinge centre to hinge centre.





Functioning

- Double leaf doors must operate in a way that the leaves close automatically and in correct sequence, even if manual closing is effected in a different order.
- The integrated door leaf coordinator UTS SRI provides for the correct closing sequence of passage and inactive door leaf on double leaf doors with equal or unequal door leaf widths.
- Double leaf doors equipped with a full panic door lock must have a door leaf carrier bar on the inactive leaf to ensure that the passage leaf opens along with the inactive leaf as soon as the latter is pushed open.

Ordering references

Description	Article number
UTS 85 F SRI Floor spring to DIN 18263 part 3 with backcheck, door leaf coordinator integrated	K-13526-00-0-0
UTS 85 FE SRI Floor spring with backcheck, electrohydraulic hold-open device, door leaf coordinator integrated	K-13528-00-0-0
UTS 85 FL SRI Floor spring with backcheck, electrohydraulic swing-free mechanism, door leaf coordinator integrated	K-13530-00-0-0
Conversion kit UTS SRI for the subsequent retrofitting of floor springs without door leaf coordinator, suitable for any type of floor spring not installed	K-13525-00-0-0

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Door leaf coordinator 8641, door leaf carrier bar 8642





Door leaf coordinator 8641

Door leaf coordinators are devices applied on double leaf side hung doors to ensure the correct closing sequence of passage (active) and inactive door leaf.

Double leaf doors must operate in a way that the leaves close automatically and in correct sequence, even if manual closing is effected in a different order.

Advantages

- The suitability of door leaf coordinator 8641 for continuous duty was tested and approved by the State Materials Testing Authority of North Rhine-Westphalia MPA NRW.
- The door leaf coordinator 8641 may be used on double leaf fire protection doors, if it is explicitly stated in the license notice of the door, and with double leaf smoke protection doors, if it is explicitly stated in the test certificate of the door.
- Appealing design due to short coordinator arm and stylish cover cap.
- Easy assembly only two components must be fixed.
- Coordinator arm always mounted centrally over the middle joint, no matter if the door leaf widths are equal or not.

Functioning

The arm of the door leaf coordinator automatically moves forward as the inactive door leaf opens. When the door leaves close, the passage leaf is held open until the inactive leaf presses the arm in its initial position via the cover cap. At the same time, the passage leaf closes.

Technical description

- Left hand and right hand usable.
- Passage leaf widths from 700 mm to 1300 mm in combination with any inactive leaf widths.
- PUR roller buffer provides low-noise and material saving operation.

Ordering references

Description	Article number			
Door leaf coordinator 8641	silver colour	dark bronze		
2-leaf steel and timber doors, fire protection doors	B 8641 0000	B 8641 0005		
T 30-2 doors, Narrow stile doors	B 8641 0100	B 8641 0105		



Door leaf carrier bar 8642

A door leaf carrier bar on the inactive leaf of double leaf side hung doors increases the rebate of the inactive leaf on the central joint thus achieving that in the case of panic – as the door is pushed opened (incorrectly) on the inactive leaf – the passage leaf is taken along at least up to the beginning of the operating range of the door leaf coordinator. When closing, the correct closing order of the door leaves is ensured. On side hung doors with panic door locks, the inactive leaf must be equipped with a door leaf carrier bar. This does not apply to double leaf side hung doors where the inactive leaf can only be opened after the passage leaf has been opened and the inactive leaf unlocked, i.e. where a simultaneous opening of both leaves is basically not possible.

Advantages

- The suitability of door leaf carrier bar 8642 for continuous duty was tested and approved by the State Materials Testing Authority of North Rhine-Westphalia MPA NRW.
- The door leaf carrier bar 8642 may be used on fire rated double leaf doors, if it is explicitly stated in the license notice of the door, and with double leaf smoke control doors, if it is explicitly stated in the test certificate of the door.
- Universal application on double leaf doors, independent from the door leaf coordinator installed.

Technical description

■ Left hand and right hand usable.

■ Door leaf width
 ■ Door leaf width
 ■ Rebate height
 ■ Rebate height
 ■ Rebate height
 500 mm - 800 mm or
 801 mm - 1300 mm
 0 - 11 mm = type A
 10 - 17 mm = type B

Ordering references

Description	Article numb	er		
Door leaf carrier bar 8642	silver colour	dark bronze		
Door leaf width 500 – 800 Rebate height 0 – 11 Type "A"	B 8642 0200	B 8642 0205		
Door leaf width 500 - 800 Rebate height 10 - 17 Type "B"	B 8642 0300	B 8642 0305		
Door leaf width 801- 1300 Rebate height 0 - 11 Type "A"	B 8642 0000	B 8642 0005		
Door leaf width 801 – 1300 Rebate height 10 – 17 Type "B"	B 8642 0100	B 8642 0105		

Overhead door closer OTS 140, OTS 210, OTS 320





Figure	Version	Finish	Order number
	OTS 140 − EN 1154 C€ Standard arm	silver colour dark bronze colour white	K-17041-00-0-1 K-17041-00-0-5 K-17041-00-0-7
	OTS 140 – EN 1154 C€ Hold open arm	silver colour dark bronze colour white	K-17042-00-0-1 K-17042-00-0-5 K-17042-00-0-7
66.0	OTS 210 − EN 1154 C€ Standard arm	silver colour dark bronze colour white	K-15710-00-0-1 K-15710-00-0-5 K-15710-00-0-7
	OTS 210 – EN 1154 CE Hold open arm	silver colour dark bronze colour white	K-15711-00-0-1 K-15711-00-0-5 K-15711-00-0-7
@0 40	OTS 210 − EN 1154 C€ without arm	silver colour dark bronze colour white	K-15710-01-0-1 K-15710-01-0-5 K-15710-01-0-7
0	OTS 320 − EN 1154 C€ Standard arm	silver colour dark bronze colour white	K-15712-00-0-1 K-15712-00-0-5 K-15712-00-0-7

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Overhead door closer OTS 430, OTS 440





Overhead rock and	ninian door	olocor with	coicear action	arm	UCV 310	OTC 440
Overhead rack and	Diffior door	cioser with	scissor action	arm	UTS 430.	U15 440

Figure	Version	Finish Order numl	ber
© 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	OTS 430 − EN 1154 Œ Standard arm	silver colour K-17051-00 dark bronze colour K-17051-00 white K-17051-00	0-0-5
F	OTS 440 − EN 1154 Œ Standard arm	silver colour K-16545-00 dark bronze colour K-16545-00 white K-16545-00	0-0-5
950	OTS 440 − EN 1154 C€ Hold open arm	silver colour K-16546-00 dark bronze colour K-16546-00 white K-16546-00	0-0-5
***	OTS 440 − EN 1154 C€ without arm	silver colour K-16545-0 dark bronze colour K-16545-0 white K-16545-0	1-0-5

Arms and slide rails for OTS 210, OTS 320, OTS 440





Figure	Version	Finish	Order number
	Standard arm OTS 210, OTS 320, OTS 440	silver colour dark bronze colour white	K-16571-00-0-1 K-16571-00-0-5 K-16571-00-0-7
	Hold open arm OTS 210, OTS 440	silver colour dark bronze colour white	K-16572-00-0-1 K-16572-00-0-5 K-16572-00-0-7
Slide rails for o OTS 210, OTS	verhead door closer 440 Version	Finish	Order number
E	Slide rail with slide arm OTS 210, OTS 440	silver colour dark bronze colour white	K-16652-00-0-1 K-16652-00-0-5 K-16652-00-0-7
	Slide rail with slide arm MF-EA	silver colour	K-16653-00-0-1 K-16653-00-0-5

Accessories for OTS 210, OTS 320, OTS 430, OTS 440





igure	verhead door closer OTS 210, OTS 320, OTS 430, OTS Version	Finish	Order number
	Mounting plate	silver colour	K-15714-00-0-
	OTS 210, OTS 320	dark bronze colour white	K-15/14-00-0-0 K-15714-00-0-1
		Wille	K-137 14-00-0-
	Mounting plate	silver colour	K-16547-00-0-
	OTS 430, OTS 440	dark bronze colour	K-16547-00-0-
		white	K-16547-00-0-
	Angular soffit bracket	silver colour	K-16550-00-0-
• • • •	OTŠ 210, OTS 320	dark bronze colour	
• • • •		white	K-16550-00-0-
	Angular soffit bracket	silver colour	K-16551-00-0-
0 0 0 0	OTS 430, OTS 440	dark bronze colour	K-16551-00-0-
• • • •		white	K-16551-00-0-7
	Clamping bracket	silver colour	K-16552-00-0-
0	All glass doors	dark bronze colour	
• • • •	OTŠ 210, OTS 320	white	K-16552-00-0-
	Clamping bracket	silver colour	K-16553-00-0-
0, ,, 0	All glass doors OTS 430, OTS 440	dark bronze colour white	K-16553-00-0- K-16553-00-0-
• • • •	013 430, 013 440	wille	K-10000-00-0
	Flat bracket	silver colour	K-16548-00-0-
	Segmental arch head doors	dark bronze colour white	K-16548-00-0- K-16548-00-0-
° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	OTS 210, OTS 320	write	K-10046-00-0-
	Flat bracket	silver colour	K-16549-00-0-
	Segmental arch head doors	dark bronze colour	
° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	OTS 430, OTS 440	white	K-16549-00-0-
	Angular bracket 8174	silver colour	B 8174 0000
	Parallel arm assembly OTS 210, OTS 320, OTS 430, OTS 440	dark bronze colour white	B 8174 0005 B 8174 0006
	010 210, 010 020, 010 400, 010 440	WHILE	D 0174 0000
	Base plate	silver colour	K-14215-00-0-
0	OTS 210, OTS 320, OTS 430, OTS 440	dark bronze colour	
9 0		white	K-14215-00-0-





Overhead rack and	pinion door closer with scissor action arm OTS	530	
Figure	Version	Finish	Order number
	OTS 530 − EN 1154 C€ Standard arm	silver colour dark bronze colour white	K-13346-00-0-1 K-13346-00-0-5 K-13346-00-0-7
E E		brass colour inox colour	K-13346-00-0-3 K-13346-00-0-8
E			
	OTS 530 MF-EA − EN 1154 C€ Hold open arm switchable on/off	silver colour dark bronze colour white	K-13347-00-0-1 K-13347-00-0-5 K-13347-00-0-7
E S		brass colour inox colour	K-13347-00-0-3 K-13347-00-0-8
	OTS 530 − EN 1154 Œ without arm	silver colour dark bronze colour white	K-13687-00-0-1 K-13687-00-0-5 K-13687-00-0-7
ii a		brass colour inox colour	K-13687-00-0-3 K-13687-00-0-8
F			
	Drilling template		6-25957-00-0-0
Arms for overhead OTS 530	door closers		
Figure	Version	Finish	Order number
	Standard arm	silver colour dark bronze colour white	K-13488-00-0-1 K-13488-00-0-5 K-13488-00-0-7
		inox colour brass colour	K-13488-00-0-8 K-13488-00-0-3
	Hold open arm switchable on/off	silver colour dark bronze colour white	K-13489-00-0-1 K-13489-00-0-5 K-13489-00-0-7
		inox colour brass colour	K-13489-00-0-8 K-13489-00-0-3
	Extended arm	silver colour dark bronze colour white	K-13771-00-0-1 K-13771-00-0-5 K-13771-00-0-7
		inox colour brass colour	K-13771-00-0-8 K-13771-00-0-3

The use of slide rails is only possible under special conditions.

Accessories for overhead door closer OTS 530





gure	Version	Finish	Order number
	Mounting plate	silver colour dark bronze colour white	K-16537-00-0- K-16537-00-0- K-16537-00-0-
		inox colour brass colour	K-16537-00-0- K-16537-00-0-
	Angular soffit bracket	silver colour dark bronze colour white	K-13772-00-0- K-13772-00-0- K-13772-00-0-
		black brass colour	K-13772-00-0- K-13772-00-0-
	Combined angular bracket	silver colour dark bronze colour white	K-14551-00-0- K-14551-00-0- K-14551-00-0-
		black brass colour	K-14551-00-0- K-14551-00-0-
	Clamping bracket All glass doors	silver colour dark bronze colour white	K-13773-00-0- K-13773-00-0- K-13773-00-0-
		black brass colour	K-13773-00-0- K-13773-00-0-
	Flat bracket Segmental arch head doors	silver colour dark bronze colour white	K-13752-00-0- K-13752-00-0- K-13752-00-0-
		black brass colour	K-13752-00-0- K-13752-00-0-
0:0	Weld on plate Steel doors		K-14454-00-0-
	Base plate	silver colour dark bronze colour white	K-14215-00-0- K-14215-00-0- K-14215-00-0-
		black brass colour	K-14215-00-0- K-14215-00-0-
9	Screw-on bracket Parallel arm assembly	silver colour dark bronze colour white	K-14114-00-0- K-14114-00-0- K-14114-00-0-
3		black brass colour	K-14114-00-0- K-14114-00-0-
	Axle extension 5 mm 10 mm 15 mm 20 mm	black black black black	K-13490-05-0- K-13490-10-0- K-13490-15-0- K-13490-20-0-
	Safety screw for caps 10 pieces per bag		K-14451-00-0-

Overhead door closer OTS 630





Figure	Version	Finish	Order number
	OTS 630 - EN 1154 Œ Slide rail	silver colour dark bronze colour white	K-14068-00-0-1 K-14068-00-0-5 K-14068-00-0-7
		brass colour inox colour	K-14068-00-0-3 K-14068-00-0-8
	OTS 630 MF-EA – EN 1154 CE Mechanical hold open device switchable on/off	silver colour dark bronze colour white	K-14070-00-0-1 K-14070-00-0-5 K-14070-00-0-7
		brass colour inox colour	K-14070-00-0-3 K-14070-00-0-8
	OTS 630 – EN 1154 C€ without slide rail	silver colour dark bronze colour white	K-14071-00-0-1 K-14071-00-0-5 K-14071-00-0-7
		brass colour inox colour	K-14071-00-0-3 K-14071-00-0-8
# # # # # # # # # # # # # # # # # # #	Drilling template		6-25957-00-0-0
(Φ	Additional drilling template		6-26072-00-0-0

Accessories for overhead door closer OTS 630





igure	Version	Finish	Order number
	1515151		
	Mounting plate	silver colour	K-16537-00-0-
		dark bronze colour	
		white	K-16537-00-0-
		inox colour brass colour	K-16537-00-0- K-16537-00-0-
	Combined angular bracket	silver colour	K-14551-00-0-
	3	dark bronze colour	K-14551-00-0-
		white	K-14551-00-0-
•		black	K-14551-00-0-
	Olemanian harakat	brass colour	K-14551-00-0
	Clamping bracket All glass doors	silver colour dark bronze colour	K-13773-00-0- K-13773-00-0-
0 0	All ylass doors	white	K-13773-00-0
· · ·		black	K-13773-00-0
		brass colour	K-13773-00-0-
	Flat bracket	silver colour	K-13752-00-0-
	Segmental arch head doors	dark bronze colour	
		white	K-13752-00-0
		black brass colour	K-13752-00-0 K-13752-00-0
	Wold on ploto	DIASS COIOUI	K-13752-00-0 K-14454-00-0
0::0	Weld on plate Steel doors		K-14454-00-0
<u> </u>			
	Angular soffit bracket	silver colour	K-14296-00-0
	for slide rail	dark bronze colour	K-14296-00-0
• • •	Standard mounting opposite to hinge side	white	K-14296-00-0
	0 24	black	K-14296-00-0
	7	brass colour	K-14296-00-0
	Base plate	silver colour	K-15080-00-0
	for slide rail	dark bronze colour white	K-15080-00-0 K-15080-00-0
	ò	Wille	K-13000-00-0
	Done plate	silver colour	K-15081-00-0
·	Base plate for slide rail MF-EA	dark bronze colour	
•	Tot ondo tan ivii Ex	white	K-15081-00-0
	• •		
	Page plate	silver colour	K-15082-00-0
	Base plate for slide rail	dark bronze colour	
i	Standard mounting opposite to hinge side	white	K-15082-00-0
	ف		
	Axle extension		
AND A	5 mm	black	K-13490-05-0
	10 mm	black	K-13490-10-0
Was A	15 mm	black	K-13490-15-0
VVV	20 mm	black	K-13490-20-0
- TA	Safety screw for caps		K-14451-00-0
	10 pieces per bag		





Figure	Version	Finish	Order number	
	OTS 730 - EN 1154 C€ Slide rail	silver colour dark bronze colour white	K-13429-00-0-1 K-13429-00-0-5 K-13429-00-0-7	
F		brass colour inox colour	K-13429-00-0-3 K-13429-00-0-8	
	OTS 730 MF-EA − EN 1154 C€ Mechanical hold open device switchable on/off	silver colour dark bronze colour white	K-13484-00-0-1 K-13484-00-0-5 K-13484-00-0-7	
		brass colour inox colour	K-13484-00-0-3 K-13484-00-0-8	
	OTS 730 SV – EN 1154 CE with delayed closing action Slide rail	silver colour dark bronze colour white	K-14745-00-0-1 K-14745-00-0-5 K-14745-00-0-7	
		brass colour inox colour	K-14745-00-0-3 K-14745-00-0-8	
	OTS 730 FE – EN 1155 CE Electromechanical hold open device	silver colour dark bronze colour white	K-13896-00-0-1 K-13896-00-0-5 K-13896-00-0-7	
F		brass colour inox colour	K-13896-00-0-3 K-13896-00-0-8	
	OTS 730 FER − EN 1155 Œ Electromechanical hold open system	silver colour dark bronze colour white	K-14092-00-L-1 K-14092-00-L-5 K-14092-00-L-7	K-14092-00-R-1 K-14092-00-R-5 K-14092-00-R-7
F	DIN left / right hand	brass colour inox colour	K-14092-00-L-3 K-14092-00-L-8	K-14092-00-R-3 K-14092-00-R-8
	OTS 730 - EN 1154 C€ without slide rail	silver colour dark bronze colour white	K-13688-00-0-1 K-13688-00-0-5 K-13688-00-0-7	
F		brass colour inox colour	K-13688-00-0-3 K-13688-00-0-8	
	OTS 730 SV – EN 1154 € with delayed closing action without slide rail	silver colour dark bronze colour white	K-14746-00-0-1 K-14746-00-0-5 K-14746-00-0-7	
		brass colour inox colour	K-14746-00-0-3 K-14746-00-0-8	
	Drilling template		6-25957-00-0-0	
	Additional drilling template		6-26072-00-0-0	

Slide rails for overhead door closer OTS 630, OTS 730





igure	Version	Finish	Order number
-			
	Slide rail with slide arm	silver colour dark bronze colour white	K-13485-00-0-1 K-13485-00-0-1 K-13485-00-0-1
		inox colour brass colour	K-13485-00-0-8 K-13485-00-0-3
	Slide rail with slide arm MF-EA Mechanical hold open device switchable on/off	silver colour dark bronze colour white	K-13487-00-0- K-13487-00-0- K-13487-00-0-
		inox colour brass colour	K-13487-00-0-8 K-13487-00-0-3
	Slide rail with slide arm for subsequent mounting of mechanical hold open device	silver colour dark bronze colour white	K-14850-00-0-1 K-14850-00-0-5 K-14850-00-0-7
	switchable on/off	inox colour brass colour	K-14850-00-0-8 K-14850-00-0-3
	Mechanical hold open device switchable on/off		6-26497-00-0-0
	Slide rail with slide arm Electromechanical hold open device	silver colour dark bronze colour white	K-13897-00-0-1 K-13897-00-0-5 K-13897-00-0-7
		inox colour brass colour	K-13897-00-0-8 K-13897-00-0-3
5	Slide rail with slide arm Standard mounting opposite to hinge side	silver colour dark bronze colour white	K-14271-00-0-1 K-14271-00-0-5 K-14271-00-0-7
	~	inox colour brass colour	K-14271-00-0-8 K-14271-00-0-3
	Slide rail with slide arm MF-EA Mechanical hold open device switchable on/off	silver colour dark bronze colour white	K-14273-00-0-1 K-14273-00-0-5 K-14273-00-0-7
	Standard mounting opposite to hinge side	inox colour brass colour	K-14273-00-0-8 K-14273-00-0-3
	Flat slide rail with slide arm (depth 27 mm)	silver colour dark bronze colour white	K-14519-00-0-1 K-14519-00-0-5 K-14519-00-0-7
		inox colour brass colour	K-14519-00-0-8 K-14519-00-0-3
	Flat slide rail with slide arm Mechanical hold open device (depth 27 mm)	silver colour dark bronze colour white	K-14520-00-0-1 K-14520-00-0-5 K-14520-00-0-7
	লে	inox colour brass colour	K-14520-00-0-8 K-14520-00-0-3
~	Hold open device for flat slide rail		K-14525-00-0-0

Accessories for overhead door closer OTS 730





Figure	Version	Finish	Order number
	Mounting plate	silver colour dark bronze colour white	K-16777-00-0-1 K-16777-00-0-5 K-16777-00-0-7
		inox colour brass colour	K-16777-00-0-8 K-16777-00-0-3
	Combined angular bracket	silver colour dark bronze colour white	K-14552-00-0-1 K-14552-00-0-5 K-14552-00-0-7
0		black brass colour	K-14552-00-0-6 K-14552-00-0-3
	Clamping bracket All glass doors	silver colour dark bronze colour white	K-13981-00-0-1 K-13981-00-0-5 K-13981-00-0-7
		black brass colour	K-13981-00-0-6 K-13981-00-0-3
	Flat bracket Segmental arch head doors	silver colour dark bronze colour white	K-13874-00-0-1 K-13874-00-0-5 K-13874-00-0-7
		black brass colour	K-13874-00-0-6 K-13874-00-0-3
: 0 ::0	Weld on plate Steel doors		K-14455-00-0-9
	Angular soffit bracket for slide rail Standard mounting opposite to hinge side	silver colour dark bronze colour white	K-14296-00-0-1 K-14296-00-0-5 K-14296-00-0-7
		black brass colour	K-14296-00-0-6 K-14296-00-0-3
5	Base plate for slide rail	silver colour dark bronze colour white	K-15080-00-0-1 K-15080-00-0-5 K-15080-00-0-7
0	Base plate for slide rail MF-EA	silver colour dark bronze colour	K-15081-00-0-1 K-15081-00-0-5
	and slide rail FE	white	K-15081-00-0-7
ė	Base plate for slide rail Standard mounting opposite to hinge side	silver colour dark bronze colour white	K-15082-00-0-1 K-15082-00-0-5 K-15082-00-0-7
i	Base plate for slide rail FER	silver colour dark bronze colour white	K-15083-00-0-1 K-15083-00-0-5 K-15083-00-0-7
	<u> </u>		
	Axle extension 5 mm 10 mm 15 mm 20 mm	black black black black	K-13490-05-0-6 K-13490-10-0-6 K-13490-15-0-6 K-13490-20-0-6
	Safety screw for caps 10 pieces per bag	DIAGIN	K-14451-00-0-1
	Slide rail stop		K-14553-00-0-6

Flat form door closer OTS 81





Flat form door cl					
igure	Version	Size	Order number silver colour	dark bronze colour	white
A	OTS 81 – DIN 18 263 part 1 Standard arm				
	DIN left hand	2	B 8121 0000	B 8121 0005	B 8121 0016
}		3 4	B 8131 0000 B 8141 0000	B 8131 0005 B 8141 0005	B 8131 0016 B 8141 0016
		5	B 8151 0000	B 8151 0005	B 8151 0016
	DIN right hand	2	B 8122 0000	B 8122 0005	B 8122 0016
		3	B 8132 0000	B 8132 0005	B 8132 0016
		4 5	B 8142 0000 B 8152 0000	B 8142 0005 B 8152 0005	B 8142 0016 B 8152 0016
	OTS 81		D 0102 0000	D 0102 0000	D 0132 0010
	Extended arm		D 0404 0500	D 0404 0505	D 0404 0540
	DIN left hand	2	B 8121 0500	B 8121 0505	B 8121 0516
}		3 4	B 8131 0500 B 8141 0500	B 8131 0505 B 8141 0505	B 8131 0516 B 8141 0516
		5	B 8151 0500	B 8151 0505	B 8151 0516
	DIN right hand	2	B 8122 0500	B 8122 0505	B 8122 0516
		3	B 8132 0500	B 8132 0505	B 8132 0516
		4 5	B 8142 0500 B 8152 0500	B 8142 0505 B 8152 0505	B 8142 0516 B 8152 0516
	OTS 81 Hold open arm				
	DIN left hand	2	B 8121 0200	B 8121 0205	B 8121 0216
		3	B 8131 0200	B 8131 0205	B 8131 0216
		4 5	B 8141 0200 B 8151 0200	B 8141 0205 B 8151 0205	B 8141 0216 B 8151 0216
	DIN right hand	2	B 8122 0200	B 8122 0205	B 8122 0216
	Din right hand	3	B 8132 0200	B 8132 0205	B 8132 0216
		4	B 8142 0200	B 8142 0205	B 8142 0216
		5	B 8152 0200	B 8152 0205	B 8152 0216
	OTS 81 Standard arm, anti-corrosive	version			
	DIN left hand	2	B 8121 0003	B 8121 0006	B 8121 0007
}		3	B 8131 0003	B 8131 0006	B 8131 0007
		4 5	B 8141 0003 B 8151 0003	B 8141 0006 B 8151 0006	B 8141 0007 B 8151 0007
	DIN right hand	2	B 8122 0003	B 8122 0006	B 8122 0007
	2 ngin nana	3	B 8132 0003	B 8132 0006	B 8132 0007
		4	B 8142 0003	B 8142 0006	B 8142 0007
		5	B 8152 0003	B 8152 0006	B 8152 0007

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Accessories for flat form door closer OTS 81





igure	Version	Size	Order number silver colour	dark bronze colour	white
	Replacement spring	2 3 4 5	B 8110 0002 B 8110 0003 B 8110 0004 B 8110 0005		
000000000000000000000000000000000000000	Angular soffit bracket 8170	2-4 5	B 8170 0000 B 8170 0100	B 8170 0005 B 8170 0105	B 8170 0006 B 8170 0106
	Flat bracket 8171	2-4 5	B 8171 0000 B 8171 0100	B 8171 0005 B 8171 0105	B 8171 0006 B 8171 0106
	Soffit bracket 8172	2-4 5	B 8172 0000 B 8172 0100	B 8172 0005 B 8172 0105	B 8172 0006 B 8172 0106
• • •	Mounting plate 8173	2-4	B 8173 0000	B 8173 0005	B 8173 0006
	Angular bracket 8174 Parallel arm assembly	2-5	B 8174 0000	B 8174 0005	B 8174 0006
	Base plate 8177	2-5	B 8177 0000	B 8177 0005	B 8177 0006
° 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Mounting plate 8178	3+4 5	B 8178 0000 B 8178 0100	B 8178 0005 B 8178 0105	B 8178 0006 B 8178 0106

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Arms for flat form door closer OTS 81





Figure	Version	Size	Order number silver colour	dark bronze colour	white
	Standard arm	2-4 5	B 8083 0020 B 8085 0020	B 8083 0025 B 8085 0025	B 8083 0026 B 8085 0026

V					
	Extended arm	2-4	B 8183 0000	B 8183 0005	B 8183 0006
		5	B 8185 0000	B 8185 0005	B 8185 0006
	Hold open arm	2+3 4 5	B 8183 0200 B 8184 0200 B 8185 0200	B 8183 0205 B 8184 0205 B 8185 0205	B 8183 0206 B 8184 0206 B 8185 0206

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Door closer OTS 80





igure	Version	Size	Order number silver colour	dark bronze
	OTS 80		Silver Colour	uark bronze
0	Standard arm			
	DIN left hand	2	B 8021 0000	B 8021 0005
		3 ∆	B 8031 0000 B 8041 0000	B 8031 0005 B 8041 0005
		3 4 5	B 8051 0000	B 8051 0005
		6	B 8061 0000	B 8061 0005
	DIN right hand	2	B 8022 0000	B 8022 0005
		3	B 8032 0000	B 8032 0005
		4 5	B 8042 0000 B 8052 0000	B 8042 0005 B 8052 0005
		6	B 8062 0000	B 8062 0005
	OTS 80			
0	Extended arm			
	DIN left hand	2	B 8021 0500	B 8021 0505
		3 4	B 8031 0500 B 8041 0500	B 8031 0505 B 8041 0505
			B 8051 0500	B 8051 0505
		5 6	B 8061 0500	B 8061 0505
	DIN right hand	2	B 8022 0500	B 8022 0505
		3 4	B 8032 0500	B 8032 0505
		4 5	B 8042 0500 B 8052 0500	B 8042 0505 B 8052 0505
		6	B 8062 0500	B 8062 0505
	OTS 80			
a	Hold open arm DIN left hand	2	B 8021 0200	B 8021 0205
M	DIN IER Hand	2 3	B 8031 0200	B 8031 0205
20		4	B 8041 0200	B 8041 0205
		5	B 8051 0200	B 8051 0205
		6	B 8061 0200	B 8061 0205
	DIN right hand	2 3	B 8022 0200	B 8022 0205
		3 4	B 8032 0200 B 8042 0200	B 8032 0205 B 8042 0205
		5	B 8052 0200	B 8052 0205
		6	B 8062 0200	B 8062 0205
	OTS 80 Standard arm, anti-corr	nsive version		
Q	DIN left hand		B 8021 0003	B 8021 0006
	Div lott flatiu	2 3 4 5	B 8031 0003	B 8031 0006
		4	B 8041 0003	B 8041 0006
			B 8051 0003	B 8051 0006
	DIM :	6	B 8061 0003	B 8061 0006
	DIN right hand	2	B 8022 0003	B 8022 0006
		ა 4	B 8032 0003 B 8042 0003	B 8032 0006 B 8042 0006
		3 4 5 6	B 8052 0003	B 8052 0006
		6	B 8062 0003	B 8062 0006

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Accessories and arms for door closer OTS 80





accessories for d	loor closer OTS 80			
igure	Version	Size	Order number silver colour	dark bronze
	Replacement spring 8010	1 2 3 4 5	B 8010 0001 B 8010 0002 B 8010 0003 B 8010 0004 B 8010 0005 B 8010 0006	
	Flat bracket 8071	2-4 5+6	B 8071 0100 B 8071 0200	B 8071 0105 B 8071 0205
	Soffit bracket 8072	2-4 5+6	B 8072 0100 B 8072 0200	B 8072 0105 B 8072 0205
	T bracket 8073	2-4 5+6	B 8073 0100 B 8073 0200	B 8073 0105 B 8073 0205
	Angular bracket 8174 Parallel arm assembly	2-6	B 8174 0000	B 8174 0005
0 0	Base plate 8177	2-6	B 8177 0000	B 8177 0005
Arms for door clo	oser OTS 80			
igure	Version	Size		
	Standard arm	2 3+4 5 6	B 8082 0020 B 8083 0020 B 8085 0020 B 8086 0020	B 8082 0025 B 8083 0025 B 8085 0025 B 8086 0025
	Hold open arm	2 3 4 5 6	B 8182 0200 B 8183 0200 B 8184 0200 B 8185 0200 B 8186 0200	B 8182 0205 B 8183 0205 B 8184 0205 B 8185 0205 B 8186 0205

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Rebate door closer FTS





Rebate door closer FTS 20 and FTS 24 for concealed installation in the vertical door rebate

Figure	Version	Order number
	Rebate door closer FTS 20 − EN 1154 C€	K-15144-00-0-0
	Rebate door closer FTS 24 – EN 1154 C€	K-15145-00-0-0





Figure	hout cover plate UTS 42, UTS 82, UTS 85 Version	Order number	
	UTO 40 FN 44F4 cc	V 45040 00 0 0	
	UTS 42 – EN 1154 C €	K-15342-00-0-0	
	UTS 42 – EN 1154 C€ with mechanical hold open device on both sides 90° with swing doors 85° with rebated doors	K-15343-00-0-0	
	UTS 42 − EN 1154 C€ with mechanical hold open device on both sides 95° with swing doors 90° with rebated doors	K-15344-00-0-0	
	UTS 82 – EN 1154 ← with backcheck, without hold open for interior doors for left hand, right hand and double swing doors	K-12923-00-0-0	
	UTS 82 HF – EN 1154 CE with backcheck and hydraulic hold open with delayed closing action for interior doors for left hand, right hand and double swing doors	K-13198-00-0-0	
	UTS 85 HF – EN 1154 CE with backcheck and hydraulic hold open with delayed closing action for left hand, right hand and double swing doors	K-12925-00-0-0	
	UTS 85 F − EN 1154 C€	DIN left hand	DIN right hand
F	with backcheck for left hand or right hand doors	K-12924-00-L-0	K-12924-00-R-0
F	UTS 85 FE − EN 1155 C€ with backcheck Electrohydraulic hold open for left hand or right hand doors (licensed by construction control board with various fire alarm systems)	K-13447-00-L-0	K-13447-00-R-0
	UTS 85 FL − EN 1155 Œ with backcheck Electrohydraulic swing-free for left hand or right hand doors (licensed by construction control board with various fire alarm systems)	K-13449-00-L-0	K-13449-00-R-0





Floor spring UTS 840 for internal and external double swing doors

Figure	Version	Size Nm [1]	Finish Cover plates	Order number
	Floor springs	25	SS matt finish	V-00700-25-0-8H
	UTS 840	33	SS matt finish	V-00700-33-0-8H



[1] Size 25: Internal doors up to 1000 mm width

Size 33: Internal doors up to 1200 mm width – external doors up to 1000 mm width ocluded in delivery for timber doors:

Included in delivery for timber doors:
Floor spring, cement case, cover – stainless steel matt finish, top pivot – top part, top pivot – bottom part, spindle arms



Cover plates UTS 840 SS polished Titanium V-00704-00-0-8I V-00704-00-0-3R





Accessories for flo				
Figure	Version	Finish	Order number	
5:8:	Cover plates UTS 42	stainless steel	K-15385-00-0-8	
• • • • • • • • • • • • • • • • • • •	Cover plates UTS 82, UTS 85	stainless steel brass, satin finish natural anodized alu dark bronze anodized alu	K-12928-00-0-8 K-12929-00-0-0 K-12926-00-0-1 K-12926-00-0-5	
	Door pivot Rebated and swing doors, with cover of stainless stee and plastic cap	with ball bearing, el	K-12942-00-0-1	
	Axle, top part		DIN left hand	DIN right hand
	tapered and offset 5° for all glass doors with top	o stop	K-13481-00-L	K-13481-00-R
	Axle, top part with square spindle for left with square spindle for sw		K-13482-00-L-0 K-13482-00-0-0	K-13482-00-R-0
	Axle extensions	V = mm	Order number	
	UTS 42 with cylinder screw	5 10 15 20 25	K-15386-00-0-0 K-15386-05-0-0 K-15386-10-0-0 K-15386-15-0-0 K-15386-20-0-0 K-13126-25-0-1	
M	Axle extensions	V = mm	Order number	
	UTS 82, UTS 85 with clamping screw	5 10 15 20 25 30 35 40 45 50	K-13125-00-0-1 K-13125-05-0-1 K-13125-10-0-1 K-13125-15-0-1 K-13125-20-0-1 K-13126-25-0-1 K-13126-35-0-1 K-13126-45-0-1 K-13126-50-0-1	
	Sealing compound		K-13048-00-0-0	





Accessories for reb	atoa alammam aooro			
Figure	Version	Hinge pin mm	Order number	
	Steel top pivots	Version 1		
	drop forged, galvanized	41 mm	K-13047-41-0-1	
		45 mm 50 mm	K-13047-45-0-1 K-13047-50-0-1	
		30 111111	K-13047-30-0-1	
	Steel top pivots	Version 2	DIN left hand	DIN right hand
	drop forged, galvanized	41 mm	K-13050-41-L-1	K-13050-41-R-1
		45 mm 50 mm	K-13050-45-L-1 K-13050-50-L-1	K-13050-45-R-1 K-13050-50-R-1
		50 111111	K-13030-30-L-1	K-13030-30-h-1
, & 🖶	Aluminium spindle arms	Finish		
	with steel insert, galvanized	silver colour	K-12048-00-0-1	
	with spacers	dark bronze colour	K-12048-00-0-5	
	Aluminium caps	Finish		
	for top pivot	silver colour	K-12947-00-0-1	
	Top and bottom parts	dark bronze colour	K-12947-00-0-5	
Accessories for reb	ated timber doors			
	vated timber doors Version	Hinge pin mm	Order number	
		Hinge pin mm Version 1	Order number	
	Version	mm	Order number K-12933-00-0-1	
	Version Top pivots for rebated doors, steel	mm Version 1		
Accessories for reb	Version Top pivots for rebated doors, steel	mm Version 1		DIN right hand
	Version Top pivots for rebated doors, steel drop forged, galvanized	Version 1 41 mm	K-12933-00-0-1	DIN right hand K-13049-00-R-1
	Version Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel	Version 1 41 mm Version 2	K-12933-00-0-1 DIN left hand	
Figure	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized Spindle arms for rebated doors, steel	Version 1 41 mm Version 2	K-12933-00-0-1 DIN left hand K-13049-00-L-1	
	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized	Version 1 41 mm Version 2	K-12933-00-0-1 DIN left hand	
Figure	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized Spindle arms for rebated doors, steel	Version 1 41 mm Version 2	K-12933-00-0-1 DIN left hand K-13049-00-L-1	
Figure	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized Spindle arms for rebated doors, steel drop forged, galvanized Aluminium caps for top pivot	Version 1 41 mm Version 2 41 mm Finish silver colour	K-12933-00-0-1 DIN left hand K-13049-00-L-1 K-12932-00-0-1 DIN left hand K-12952-00-L-1	K-13049-00-R-1 DIN right hand K-12952-00-R-1
Figure	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized Spindle arms for rebated doors, steel drop forged, galvanized Aluminium caps	Version 1 41 mm Version 2 41 mm	K-12933-00-0-1 DIN left hand K-13049-00-L-1 K-12932-00-0-1 DIN left hand K-12952-00-L-1	K-13049-00-R-1
Figure	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized Spindle arms for rebated doors, steel drop forged, galvanized Aluminium caps for top pivot	Version 1 41 mm Version 2 41 mm Finish silver colour	K-12933-00-0-1 DIN left hand K-13049-00-L-1 K-12932-00-0-1 DIN left hand K-12952-00-L-1	K-13049-00-R-1 DIN right hand K-12952-00-R-1
Figure	Top pivots for rebated doors, steel drop forged, galvanized Top pivots for rebated doors, steel drop forged, galvanized Spindle arms for rebated doors, steel drop forged, galvanized Aluminium caps for top pivot Top and bottom parts	Version 1 41 mm Version 2 41 mm Finish silver colour dark bronze colour	K-12933-00-0-1 DIN left hand K-13049-00-L-1 K-12932-00-0-1 DIN left hand K-12952-00-L-1 K-12952-00-L-5 DIN left hand K-12940-00-L-1	DIN right hand K-12952-00-R-5





Accessories for flus	sh timber doors			
Figure	Version	Hinge pin mm	Order number	
	Top pivots for flush doors, steel drop forged, galvanized	41 mm	K-12935-00-0-1	
	Spindle arms for flush doors, steel drop forged, galvanized		K-12936-00-0-1	
	Aluminium caps	Finish		
8	for top pivot Top and bottom parts	silver colour dark bronze colour	K-12947-00-0-1 K-12947-00-0-5	
	Aluminium caps	Finish	DIN left hand	DIN right hand
*	for spindle arm	silver colour dark bronze colour	K-12944-00-L-1 K-12944-00-L-5	K-12944-00-R-1 K-12944-00-R-5
Accessories - slide	arms, axes, axle extensions			
Figure	Version	Finish	Order number	
	Slide arms with slide rail not for UTS 42, UTS 840	silver colour dark bronze colour	K-14877-00-0-1 K-14877-00-0-5	
	Axle extensions	V = mm		
	for rocker arm	5 10 15 20	K-14939-05-0-6 K-14939-10-0-6 K-14939-15-0-6 K-14939-20-0-6	
Accessories for reb	ated steel doors			
Figure	Version	Hinge pin mm	Order number	
	Weld-on top pivots , steel drop forged, galvanized	41 mm	K-13053-00-0-0	
	Weld-on spindle arms, steel drop forged, galvanized		9-31603-00-0-0	
	Weld-in top pivots, steel drop forged, galvanized	41 mm	K-12934-00-0-0	
	Weld-in spindle arms, steel drop forged, galvanized		9-31623-00-0-0	





Figure	Version	Hinge pin	Order number
	13.00	mm	
•	Top pivots according to DIN 18082, part 3 of steel	41 mm	K-12937-00-0-0
•	drop forged, galvanized	71 111111	K 12337 00 0 K
(*)			
	Spindle arms according to DIN 18082, part 3		
*	of steel drop forged, galvanized		K-12938-00-0-0
	drop rorgou, garranizou		
	Door pivots according to DIN 18082, part 3		
A	of galvanized steel		K-12945-00-0-1
	with ball bearing and cover		
Accessories for alum	inium double swing doors		
igure	Version	Hinge pin	Order number
		mm	
	Top pivot - top part, steel galvanized	45 mm	6-24716-45-0-1
	gaivainzeu	55 mm	6-24716-55-0-1
4		65 mm	6-24716-65-0-1
	Top pivot - bottom part, steel		
	adjustable, galvanized		6-24767-00-0-1
	Spindle arm, steel		1/ 40040 00 0 4
	drop forged, galvanized with spacers		K-12948-00-0-1
Accessories for timb	er and steel double swing doors and timber revolving d	loors	
Figure	Version	Hinge pin mm	Order number
	Top pivot - top part, steel		0.04740.45.04
	galvanized	45 mm	6-24716-45-0-1
	Top pivot - bottom part, steel		0.04707.00.0.4
	adjustable, galvanized Double swing doors		6-24767-00-0-1
	Top pivot - bottom part, steel		
	adjustable, galvanized Timber revolving doors		6-24768-00-0-1

Accessories for hold open systems





ure	Version	Order numbe
	Door hold open magnet 24 V DC with mounting plate and concealed connecting terminal Holding force 800 N	B 8400 0320
	Door hold open magnet 24 V DC with spacer for floor or wall mounting (reversible), holding force 800 N	
	Wall distance Floor distance Dim. "A" mm Dim. "B" mm	
0	110 70 150 110 260 220 390 350	B 8400 0321 B 8400 0322 B 8400 0323 B 8400 0324
	Door hold open magnet 24 V DC for wall mounting, surface installation Holding force 800 N	B 8400 0325
	Door hold open magnet 24 V DC for floor mounting, aluminium housing Holding force 800 N	B 8400 0327
d open systems		0.1
d open systems	nd interrupters for S Version	Order numbe
d open systems	3	Order numbe B 8400 0400
mature plates ar d open systems ure	Version Armature plate	
d open systems	Version Armature plate Sprung mounting plate for alignment to magnet Armature plate	B 8400 0400
d open systems	Armature plate Sprung mounting plate for alignment to magnet Armature plate Mounting housing with spring damper Armature plate Armature plate	B 8400 0400

Fire alarm centre line and accessories





Figure	Version	Finish	Order number
	BMZ 730 Fire alarm centre line for door control (licensed by construction control board	silver colour dark bronze colour white	K-14084-00-0-1 K-14084-00-0-5 K-14084-00-0-7
	Licence Number Z-6.5-1371)	black brass colour inox colour	K-14084-00-0-6 K-14084-00-0-3 K-14084-00-0-8
\$10000000	BM A 880 Stray light smoke detector for ceiling mounting Locking socket BM A 880	white white	K-14129-00-0-0 K-14130-00-0-0
	Interrupter, surface installation		B 8400 0500
	Interrupter, concealed installation		B 8400 0510

Accessories for hold open systems





moke control swi	tch and smoke detector for hold open systems	
igure	Version	Order number
=0	Smoke control switch 0,25 A, 24 V DC	B 8400 0100
v	Smoke control switch 0,8 A, 24 V DC	B 8400 0110
	Optical fire detector	B 8400 0200
	Interrupter, surface installation	B 8400 0500
	Interrupter, concealed installation	B 8400 0510

Overhead door closer OTS 730 with door leaf coordinator





Overhead linear drive door closer,	door leaf coordinator	integrated in slide rail
Mounting on hinge side		

iviounting on ninge side	е			_
Version		Order number		
		OTS 730 2 pieces	SRI 730 1 piece	BMZ 1 piece
OTS 730 SRI	Slide rail Total leaf width 1240-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14602-00-0-* K-14602-00-0-3 K-14602-00-0-8	
F				
OTS 730 SRI	Slide rail Total leaf width 1030-1240 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14607-00-0-* K-14607-00-0-3 K-14607-00-0-8	
OTS 730 FE-SRI	Electromechanical hold open device in active leaf Total leaf width 1240-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14603-00-0-* K-14603-00-0-3 K-14603-00-0-8	
F				
OTS 730 FE-SRI	Electromechanical hold open device on both sides Total leaf width 1240-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14604-00-0-* K-14604-00-0-3 K-14604-00-0-8	
F				
OTS 730 FE-SRI	Electromechanical hold open device in active leaf Total leaf width 1030-1240 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14608-00-0-* K-14608-00-0-3 K-14608-00-0-8	
OTS 730 FE-SRI	Electromechanical hold open device on both sides Total leaf width 1030-1240 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14609-00-0-* K-14609-00-0-3 K-14609-00-0-8	
OTS 730 FER-SRI	Electromechanical hold open system in active leaf Total leaf width 1640-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14605-00-0-* K-14605-00-0-3 K-14605-00-0-8	K-14084-00-0-* K-14084-00-0-3 K-14084-00-0-8
F				
OTS 730 FER-SRI	Electromechanical hold open system on both sides Total leaf width 1640-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14606-00-0-* K-14606-00-0-3 K-14606-00-0-8	K-14084-00-0-* K-14084-00-0-3 K-14084-00-0-8
F				

- -* = silver colour, dark bronze and white (RAL 9016) -3 = brass colour -8 = inox colour

Overhead door closer OTS 730 with door leaf coordinator





Overhead linear drive door closer, door leaf coordinator integrated in slide rail ** BG = Mounting of door leaf coordinator opposite to hinges

	or loar occidinator opposito to mingoo			
Version		Order number		
		OTS 730 2 pieces	SRI 730 1 piece	BMZ 1 piece
OTS 730 SRI BG**	Slide rail Total leaf width 1570-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14610-00-0-* K-14610-00-0-3 K-14610-00-0-8	
F				
OTS 730 FE-SRI BG**	Electromechanical hold open device in active leaf Total leaf width 1570-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14611-00-0-* K-14611-00-0-3 K-14611-00-0-8	
F				
OTS 730 FE-SRI BG**	Electromechanical hold open device on both sides Total leaf width 1570-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14612-00-0-* K-14612-00-0-3 K-14612-00-0-8	
F				
OTS 730 FER-SRI BG**	Electromechanical hold open system in active leaf Total leaf width 1960-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14613-00-0-* K-14613-00-0-3 K-14613-00-0-8	K-14084-00-0-* K-14084-00-0-3 K-14084-00-0-8
F				
OTS 730 FER-SRI BG**	Electromechanical hold open system on both sides Total leaf width 1960-2800 mm	K-13688-00-0-* K-13688-00-0-3 K-13688-00-0-8	K-14614-00-0-* K-14614-00-0-3 K-14614-00-0-8	K-14084-00-0-* K-14084-00-0-3 K-14084-00-0-8
F				

^{**} BG = Mounting of door leaf coordinator opposite to hinges
-* = silver colour, dark bronze and white (RAL 9016)

^{-3 =} brass colour

^{-8 =} inox colour





Door leaf coordinator, integrated in slide rail, for overhead linear drive door closer OTS 730 SRI – EN 1158 $\,$ CE

Figure	Version	Finish	Order number
	OTS 730 SRI Slide rail Total leaf width 1240-2800 mm	silver colour dark bronze colour white	K-14602-00-0-1 K-14602-00-0-5 K-14602-00-0-7
F		black brass colour inox colour	K-14602-00-0-6 K-14602-00-0-3 K-14602-00-0-8
	OTS 730 SRI Slide rail Total leaf width 1030-1240 mm	silver colour dark bronze colour white	K-14607-00-0-1 K-14607-00-0-5 K-14607-00-0-7
		black brass colour inox colour	K-14607-00-0-6 K-14607-00-0-3 K-14607-00-0-8
*	OTS 730 FE-SRI Electromechanical hold open device in active leaf	silver colour dark bronze colour white	K-14603-00-0-1 K-14603-00-0-5 K-14603-00-0-7
F	Total leaf width 1240-2800 mm	black brass colour inox colour	K-14603-00-0-6 K-14603-00-0-3 K-14603-00-0-8
	OTS 730 FE-SRI Electromechanical hold open device on both sides	silver colour dark bronze colour white	K-14604-00-0-1 K-14604-00-0-5 K-14604-00-0-7
F	√Total leaf width 1240-2800 mm	black brass colour inox colour	K-14604-00-0-6 K-14604-00-0-3 K-14604-00-0-8
	OTS 730 FE-SRI Electromechanical hold open device in active leaf	silver colour dark bronze colour white	K-14608-00-0-1 K-14608-00-0-5 K-14608-00-0-7
2	Total leaf width 1030-1240 mm	black brass colour inox colour	K-14608-00-0-6 K-14608-00-0-3 K-14608-00-0-8
	OTS 730 FE-SRI Electromechanical hold open device on both sides	silver colour dark bronze colour white	K-14609-00-0-1 K-14609-00-0-5 K-14609-00-0-7
	▼ Total leaf width 1030-1240 mm	black brass colour inox colour	K-14609-00-0-6 K-14609-00-0-3 K-14609-00-0-8
	OTS 730 FER-SRI Electromechanical hold open system in active leaf	silver colour dark bronze colour white	K-14605-00-0-1 K-14605-00-0-5 K-14605-00-0-7
F	Total leaf width 1640-2800 mm	black brass colour inox colour	K-14605-00-0-6 K-14605-00-0-3 K-14605-00-0-8
	OTS 730 FER-SRI Electromechanical hold open system on both sides	silver colour dark bronze colour white	K-14606-00-0-1 K-14606-00-0-5 K-14606-00-0-7
F	Total leaf width 1640-2800 mm	black brass colour inox colour	K-14606-00-0-6 K-14606-00-0-3 K-14606-00-0-8

Door leaf coordinator OTS 730, rebate door closer FTS





Door leaf coordinator, integrated in slide rail, for overhead linear drive door closer OTS 730 SRI BG – EN 1158 $\,$ CE **

Figure	Version	Finish	Order number
	OTS 730 SRI BG ** Slide rail Total leaf width 1570-2800 mm	silver colour dark bronze colour white	K-14610-00-0-1 K-14610-00-0-5 K-14610-00-0-7
F		black brass colour inox colour	K-14610-00-0-6 K-14610-00-0-3 K-14610-00-0-8
	OTS 730 FE-SRI BG ** Electromechanical hold open device in active leaf	silver colour dark bronze colour white	K-14611-00-0-1 K-14611-00-0-5 K-14611-00-0-7
F	Total leaf width 1570-2800 mm	black brass colour inox colour	K-14611-00-0-6 K-14611-00-0-3 K-14611-00-0-8
	OTS 730 FE-SRI BG ** Electromechanical hold open device on both sides	silver colour dark bronze colour white	K-14612-00-0-1 K-14612-00-0-5 K-14612-00-0-7
F	Total leaf width 1570-2800 mm	black brass colour inox colour	K-14612-00-0-6 K-14612-00-0-3 K-14612-00-0-8
	OTS 730 FER-SRI BG ** Electromechanical hold open system in active leaf	silver colour dark bronze colour white	K-14613-00-0-1 K-14613-00-0-5 K-14613-00-0-7
F	Total leaf width 1960-2800 mm	black brass colour inox colour	K-14613-00-0-6 K-14613-00-0-3 K-14613-00-0-8
	OTS 730 FER-SRI BG ** Electromechanical hold open system on both sides	silver colour dark bronze colour white	K-14614-00-0-1 K-14614-00-0-5 K-14614-00-0-7
F	Total leaf width 1960-2800 mm	black brass colour inox colour	K-14614-00-0-6 K-14614-00-0-3 K-14614-00-0-8

^{**} BG = Mounting of door leaf coordinator opposite to hinges

Door leaf coordinator UTS SRI





Figure Version Order number



UTS 85 F SRI Floor spring to DIN 18263 part 3 with backcheck Door leaf coordinator integrated

K-13526-00-0-0





UTS 85 FE SRI with backcheck

Electrohydraulic hold open device Door leaf coordinator integrated K-13528-00-0-0





UTS 85 FL SRI

with backcheck Electrohydraulic swing-free function Door leaf coordinator integrated K-13530-00-0-0





Modification kit UTS SRI for the subsequent conversion to integrated door leaf coordination

integrated door leaf coordination Usable for all floor spring types in unassembled condition K-13525-00-0-0

Accessories for hold open systems





-igure	Version			Order number silver colour	dark bronze
	Door leaf coordinator 8641 Double doors of steel and timl T 30-2 Doors, system GLISSA		doors	B 8641 0000 B 8641 0100	B 8641 0005 B 8641 0105
	Carrier bar 8642 Polyurethane roller buffer Version	Rebate mm	Door inactive leaf		
	"A" "B"	0-11 10-17	500-800 500-800	B 8642 0200 B 8642 0300	B 8642 0205 B 8642 0305
	Carrier bar 8642 Polyurethane roller buffer Version	Rebate mm	Door inactive leaf		
	"A" "B"	0-11 10-17	801- 801-	B 8642 0000 B 8642 0100	B 8642 0005 B 8642 0105
oor holder					
igure	Version	Travel mm	Finish		Order number
	Door holder 3934	30	silver painted dark brown painted white painted	I	B 3934 0101 B 3934 0137 B 3934 0139
		100	silver painted dark brown painted	I	B 3934 0109 B 3934 0115
			Special colours Replacement rubbe	er plug w. screw	B 3919 0102
	Door holder 3933	30	silver painted dark brown painted	I	B 3933 0101 B 3933 0137
			Replacement rubbe	er plug w/o screw	B 3909 0101





Acceptance test of hold open systems for fire rated doors

Due to official terms of admission, the use of hold open systems on fire rated doors is subject to the following regulations:



1. Acceptance Test

After the installation of a hold open system on site its faultless operation and assembly according to regulations have to be checked by an acceptance test.

Manufacturers of release mechanisms and hold open systems are obliged to point out this test. The operating company/user must arrange for its execution.

The acceptance test must be carried out only by specialists of the manufacturer or specialists authorized by the manufacturer or specialists of an appointed inspection authority.

The acceptance test must comprise at least the following items:

- The devices installed with the hold open system must be identical with those indicated in the licence notice.
- The marking of the devices installed must correspond to that indicated in the licence notice.
- The coordination of all devices must be checked on the basis of the licence notice. Hereby, the release must be effected both by simulation of the parameters activating the detector (temperature, ionisation/gas, smoke) and by hand.
- It must be checked if the connection for automatic closing is released, when the hold open system is out of order (e.g. by removal of an alarm device or through force failure).

When the acceptance test is successfully completed, a durable sign supplied by the manufacturer must be put on the wall close to the fire rated door with the inscription

Hold open system
Accepted by
(name of company, month and year of acceptance)

The operating company/user receives a certificate of successful acceptance which he must keep in custody.

2. Periodic Checkup

The operating company / user must take care that the hold open system remains permanently operational and check it for correct functioning once a month.

Moreover, the operating company / user is obliged to arrange for maintenance works where all devices are checked for perfect coordination at least once a year unless other intervals are specified in the licence notice.

The maintenance works must be carried out by experts or especially trained persons only. Extent, time and result of the checkups are to be recorded. The records must be kept by the operating company / user.

G.U after sales service can offer to the users of hold open systems the execution of the official regulations :

- Acceptance test after installation on site including mounting of acceptance sign.
- Conclusion of a service contract for yearly inspection including the check of all devices for perfect coordination according to point 2 "Periodic Checkup".
- c. Service without service contract

We must point out that for G.U hold open systems only tested and licensed devices of our own make must be used.

Licence notices providing evidence of the acceptance or of the surveillance authority are made available on request.

Notes



Notes



Notes











Gretsch-Unitas GmbH Baubeschläge D-71252 Ditzingen Tel. +49 7156 301-0 Fax +49 7156 301-293 www.g-u.de As a specialist manufacturer of hardware and ventilators, Gretsch-Unitas have been, for many years, the brand leader in several product areas.

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